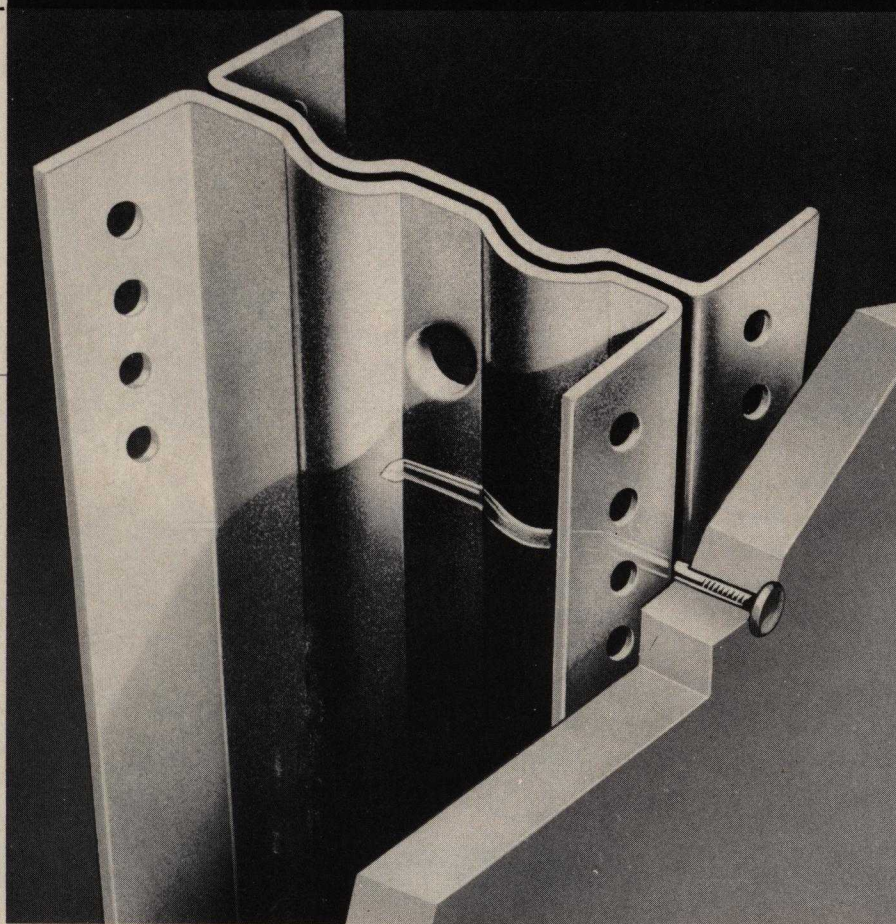


● ARCHITECTS' REFERENCE

COLLATERAL MATERIAL USAGE
AND TYPICAL DETAILS FOR
STRAN STEEL
NAILABLE FRAMING



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A UNIT OF NATIONAL STEEL



CORPORATION

Ecorse, Detroit 29, Michigan

TABLE OF CONTENTS

SECTION A Architectural Details

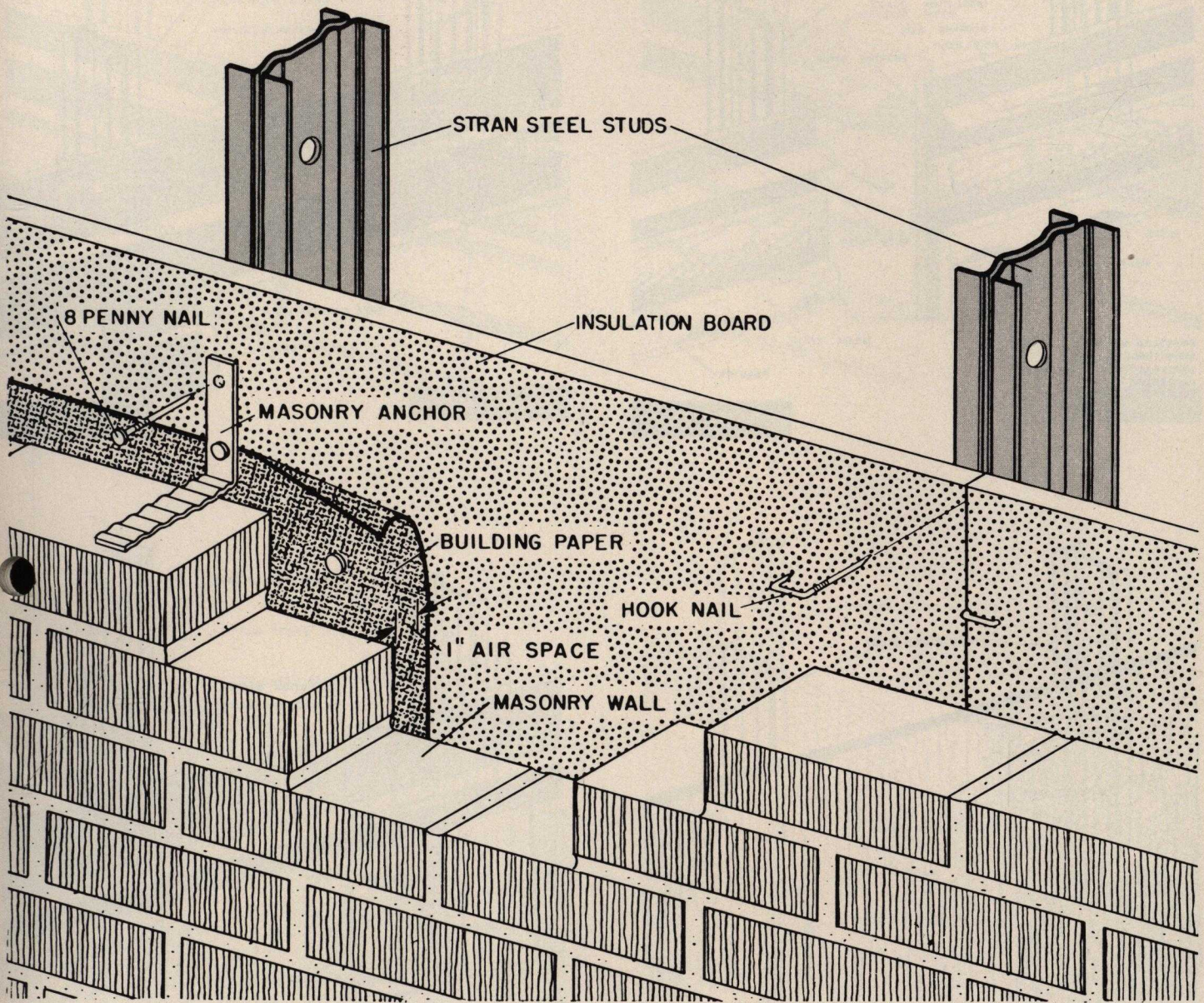
PAGE No.

| | |
|-------------|--|
| A-1 | Steel Analysis |
| A-2 | Dimensions of Standard Stran-Steel Sections |
| A-3 | Exterior Wall Construction |
| A-4 | Exterior Wall Construction |
| A-5 | Exterior Wall Construction |
| A-6 | Exterior Wall Construction |
| A-7 | Interior Wall Construction |
| A-8 | Interior Wall Construction |
| A-9 | Floor Construction |
| A-10 | Floor Construction |
| A-11 | Floor Construction |
| A-12 | Ceiling Construction |
| A-13 | Furred Ceiling Construction |
| A-14 | Deck Type Roof Construction |
| A-15 | Collateral Joints |
| A-16 | Sound Insulation |
| A-17 | Corners |
| A-18 | Stran-Steel Framing Members |
| A-19 | Window Details Steel Casements, Steel Trim, Brick Vaneer |
| A-20 | Window Details Steel Casement, Plaster Trim, Brick Vaneer |
| A-21 | Window Details Steel Casement, Steel Frame, Stucco Exterior |
| A-22 | Window Details Steel Steel D.H. WDS., Steel Trim, Brick Vaneer |
| A-23 | Window Details Commercial Sash, Corrugated Sheeting |
| A-24 | Door Details Stran-Steel Channel Frame |
| A-25 | Door Details Interior Steel Frame and Trim |
| A-26 | Foundation Details Brick Veneer Construction |

SECTION B Fire Ratings

PAGE No.

| | |
|------------|--|
| B-1 | General Requirements for Material Used in Fire Rating Tables |
| B-2 | Rating Table Brick Veneered Walls |
| B-3 | Rating Table Partitions |
| B-4 | Rating Table Floor and Ceiling |
| B-5 | Fire Rating Brick Veneered Wall Construction |
| B-6 | Fire Rating Plastered Partition |
| B-7 | Fire Rating Floor Construction |



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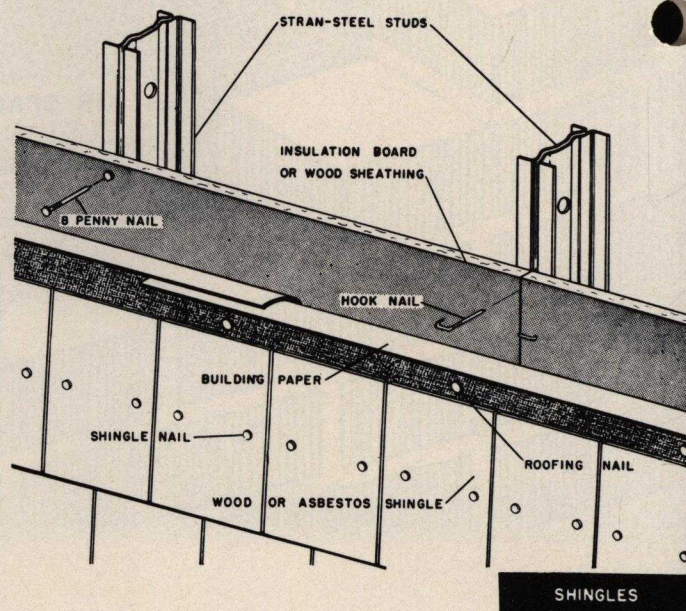
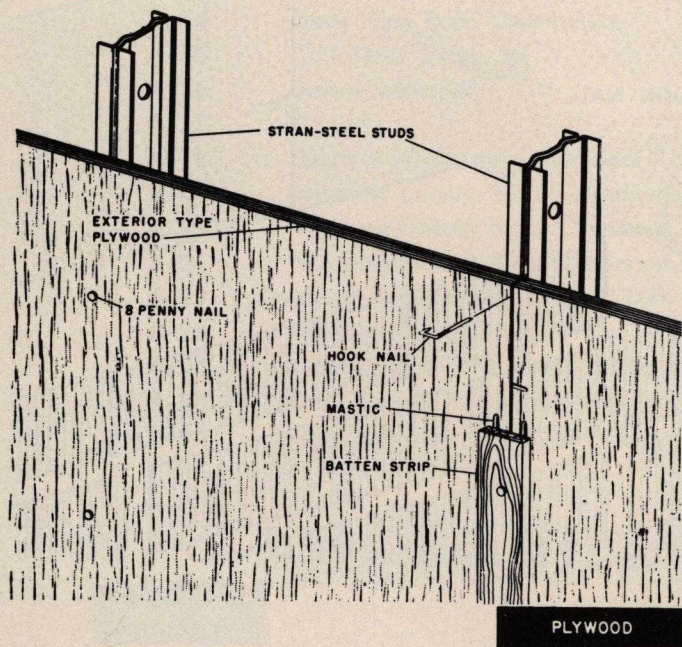
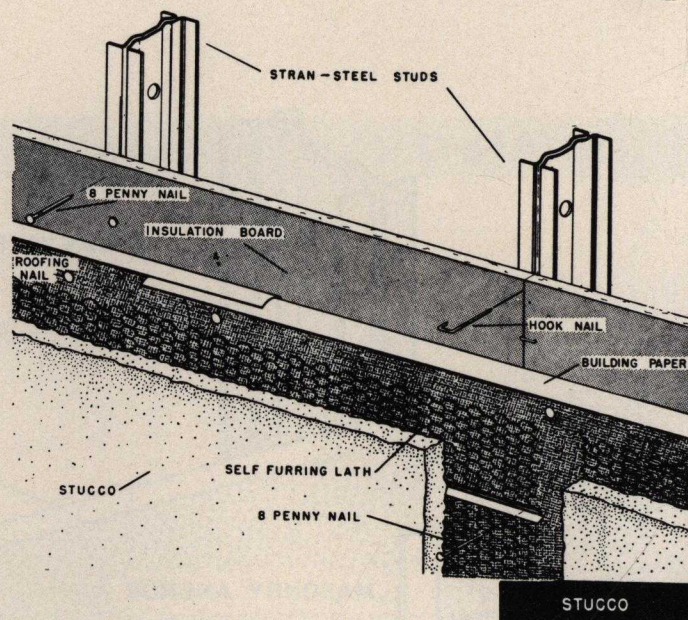
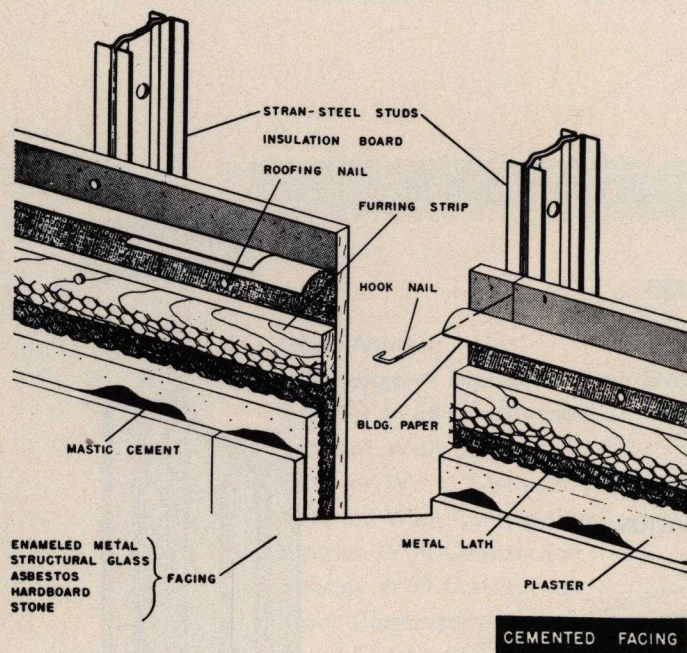
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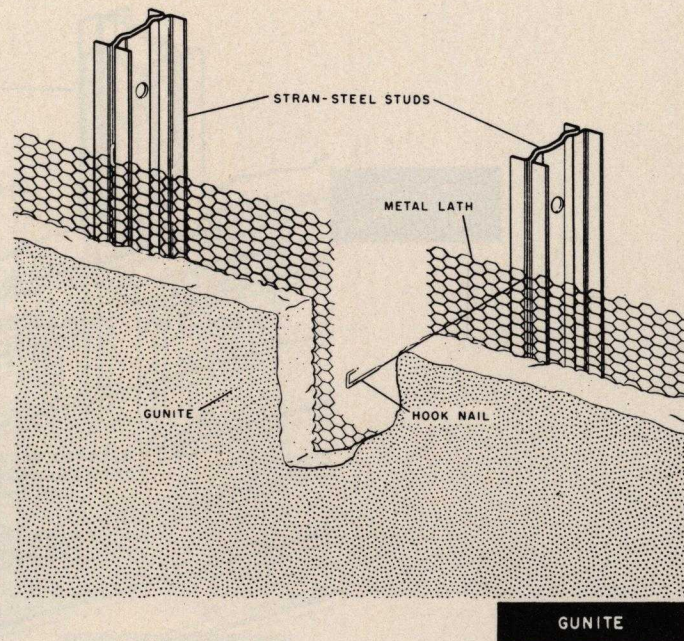
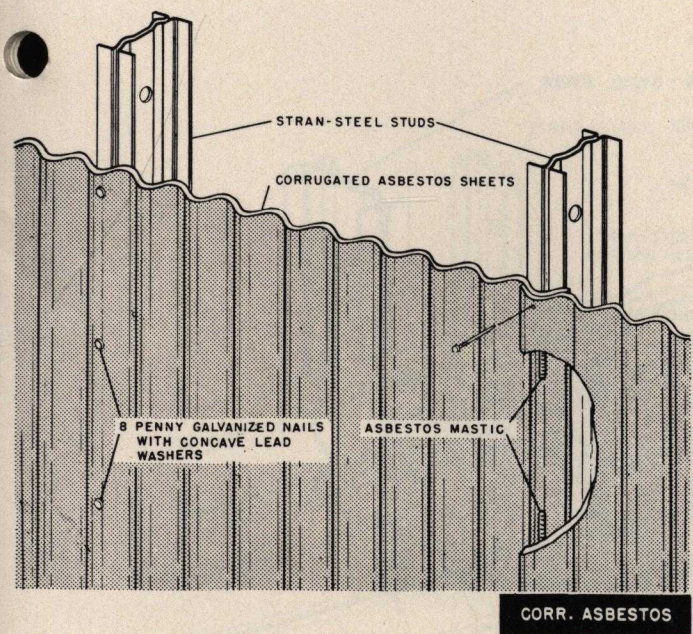
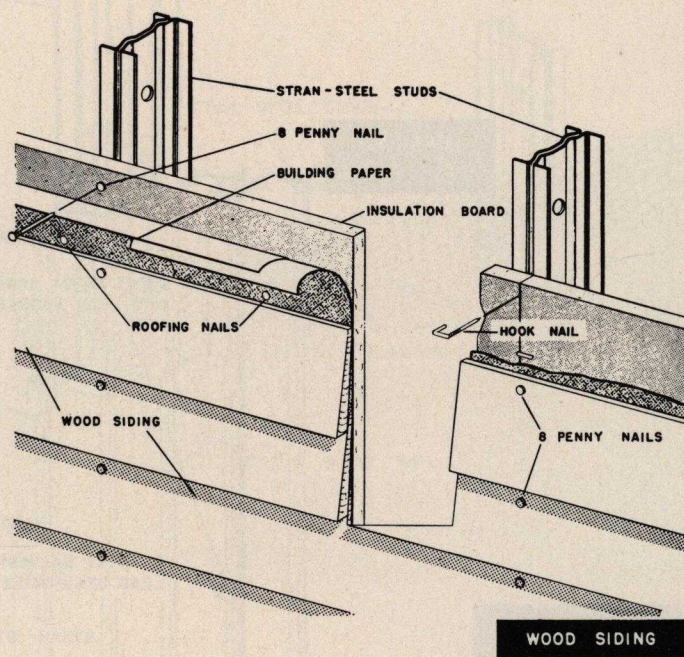
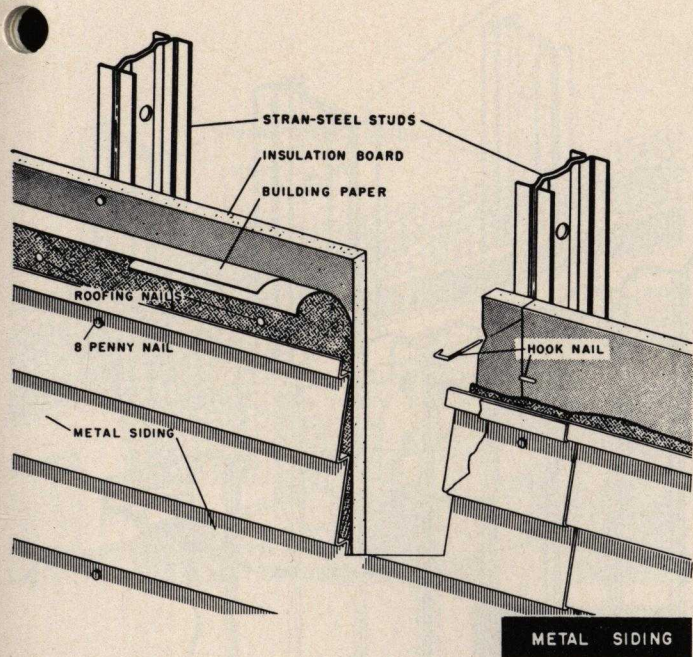
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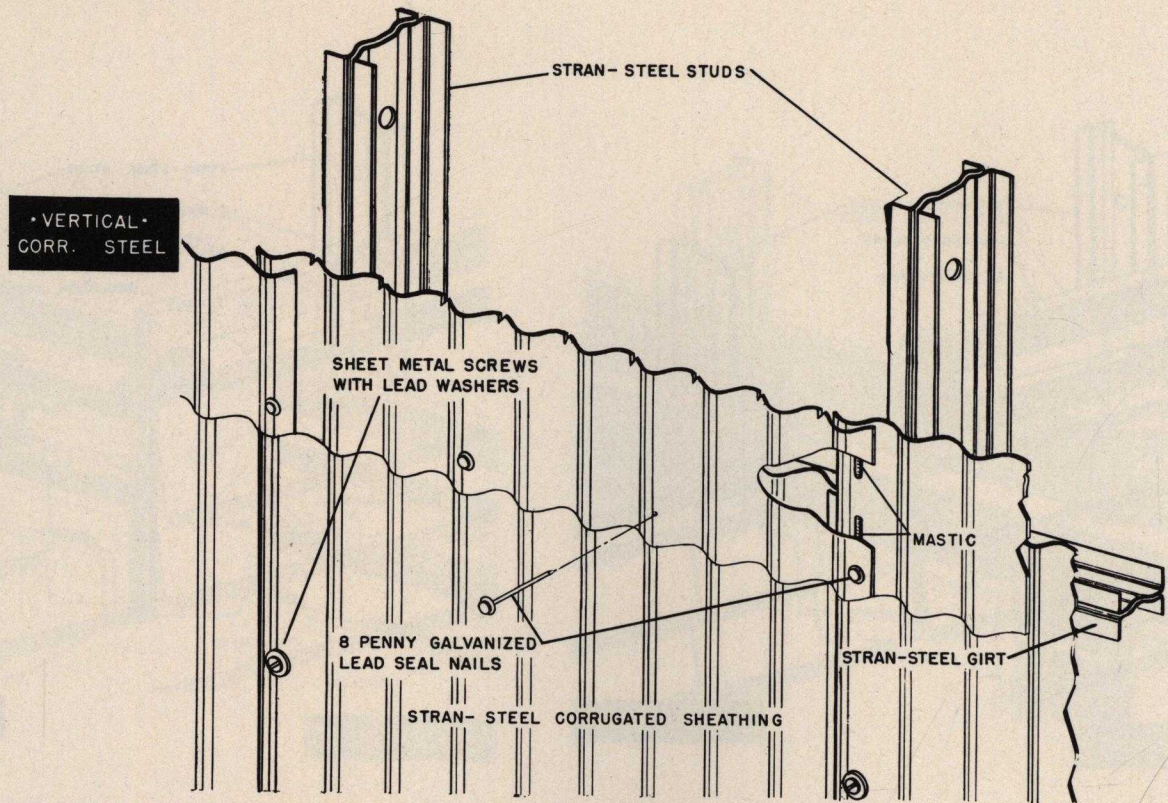
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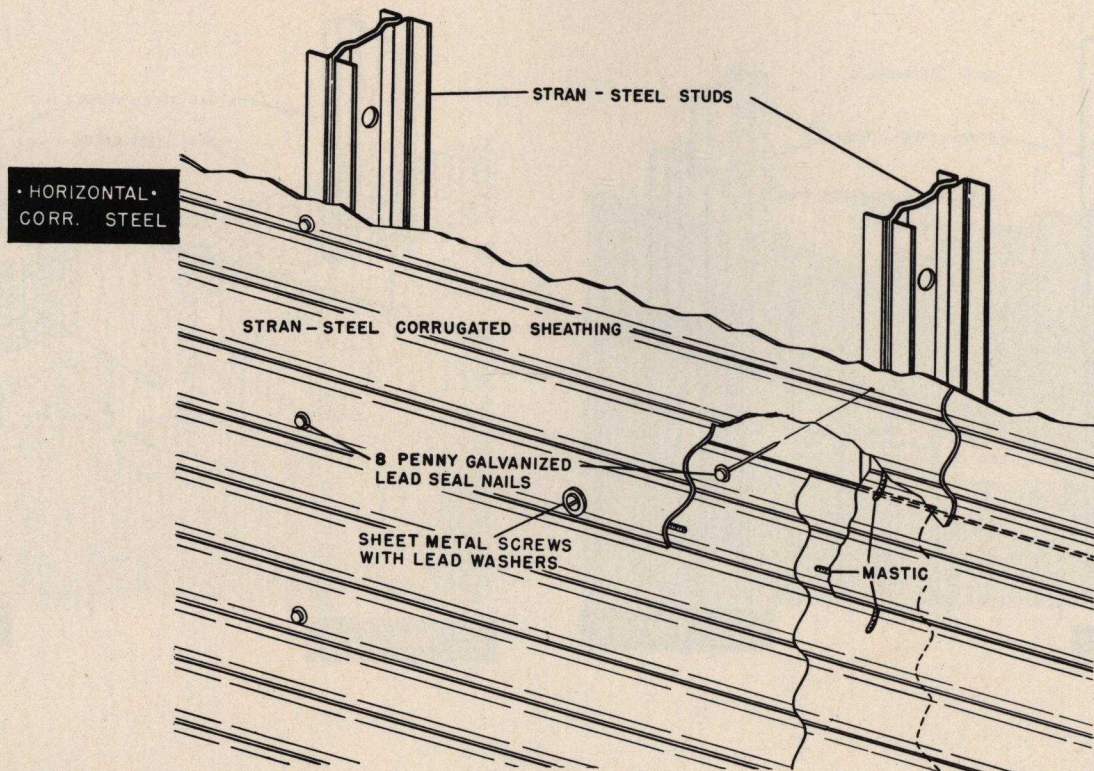


**EXTERIOR
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ARCHITECTURAL DETAILS



• FOR METHOD OF ATTACHING CORRUGATED SHEETS SEE PAGE B-q-16



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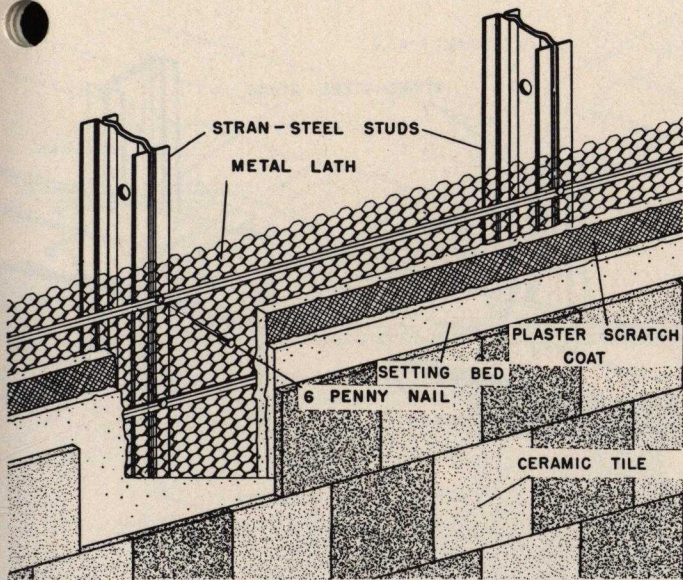
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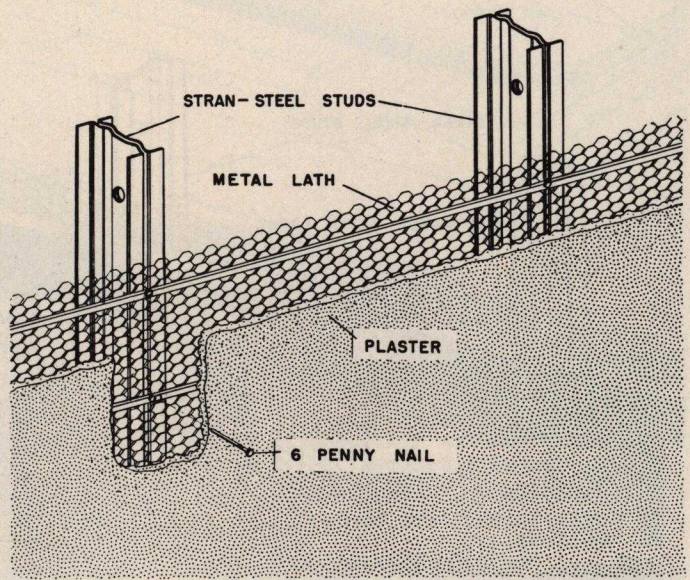
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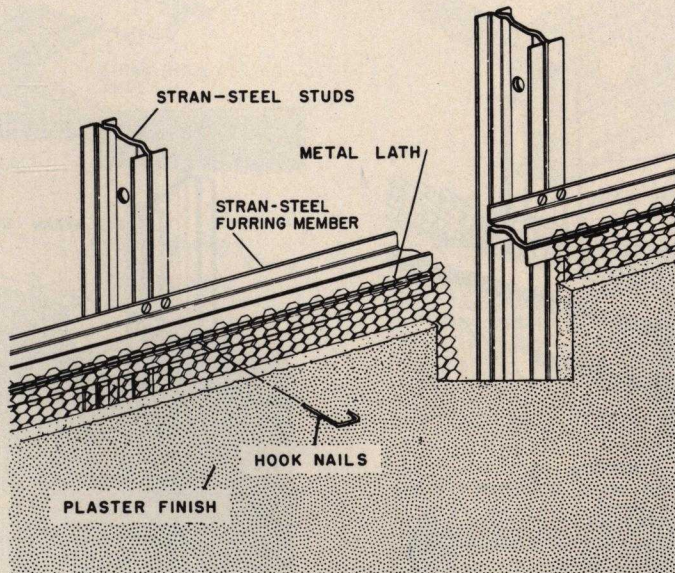
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TILE



PLASTER



FURRING MEMBERS

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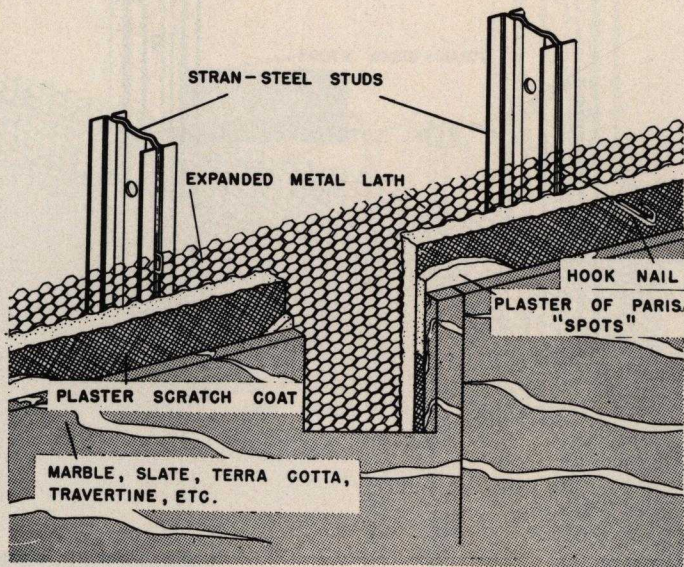
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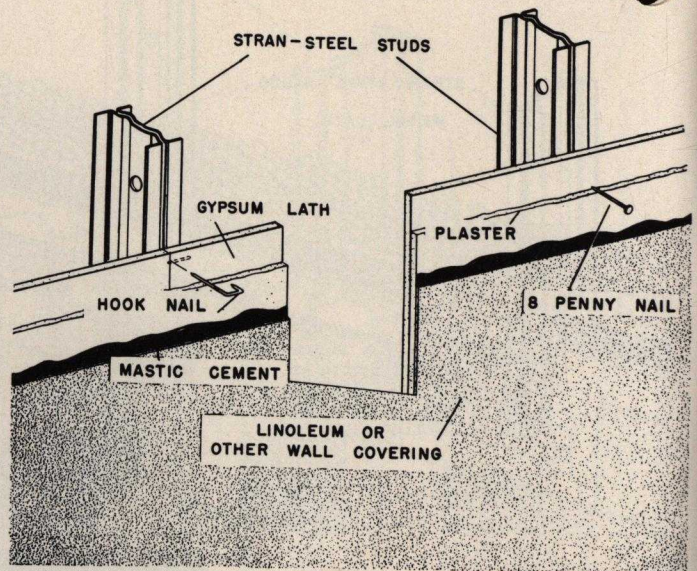


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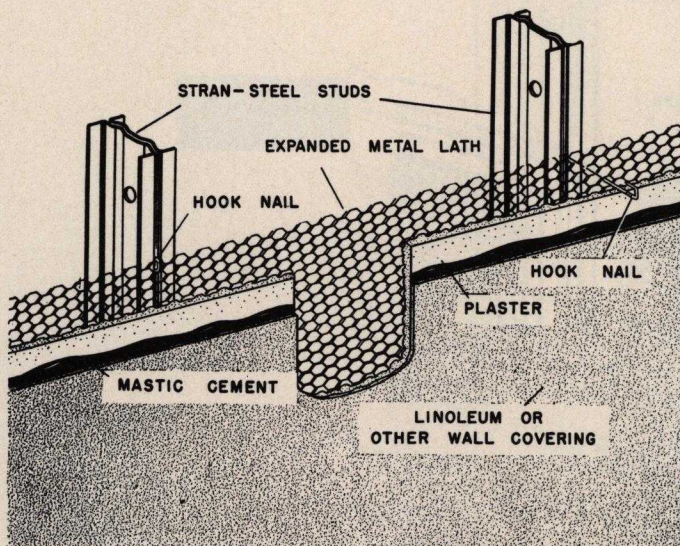
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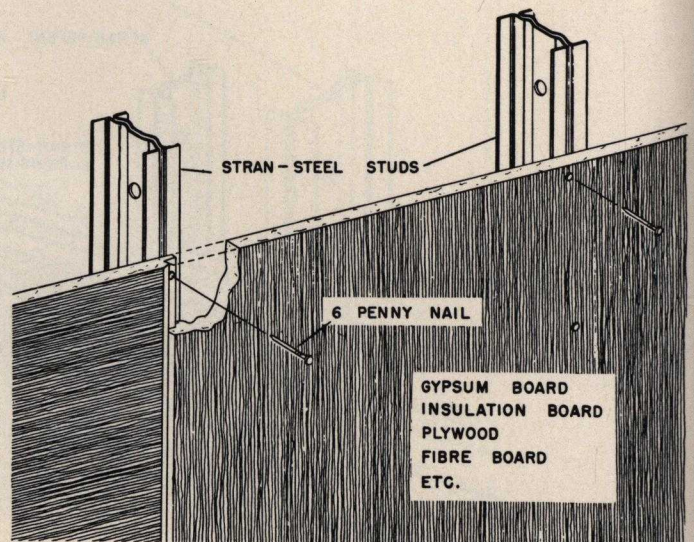
SLAB FINISH



CEMENTED FINISH



CEMENTED FINISH



RIGID BOARD

**INTERIOR
WALL
CONSTRUCTION**

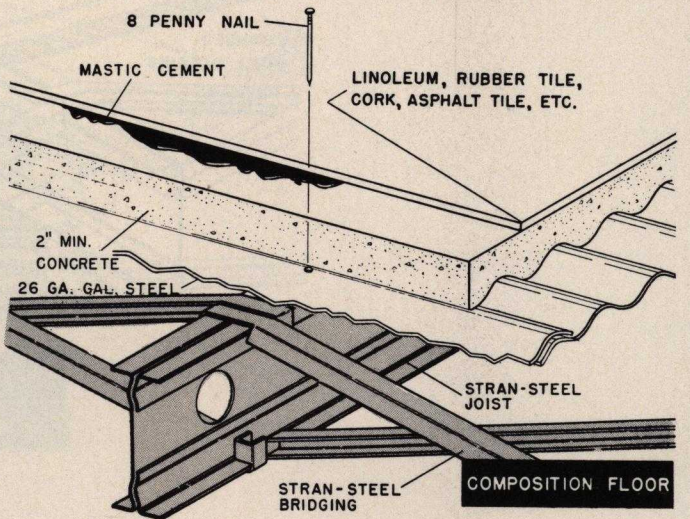
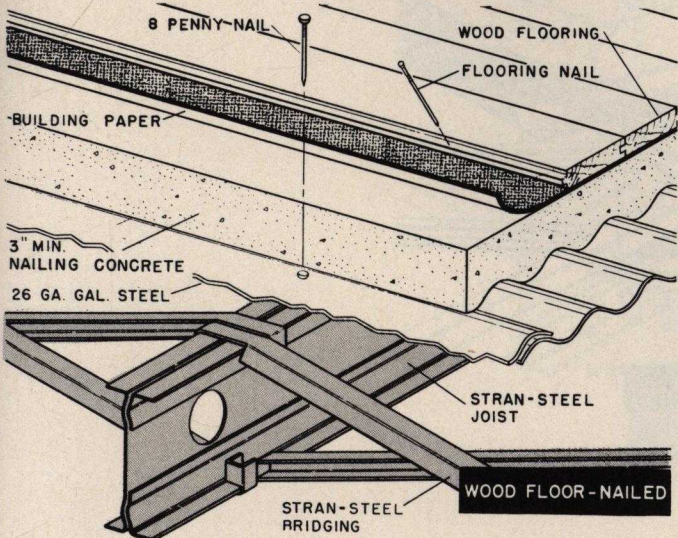
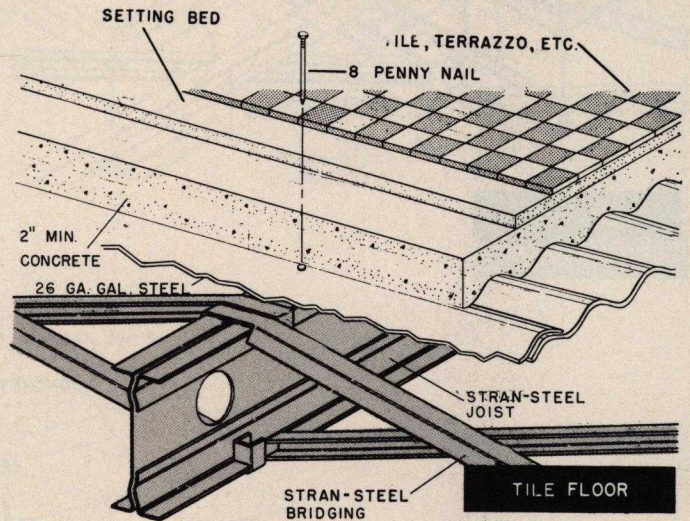
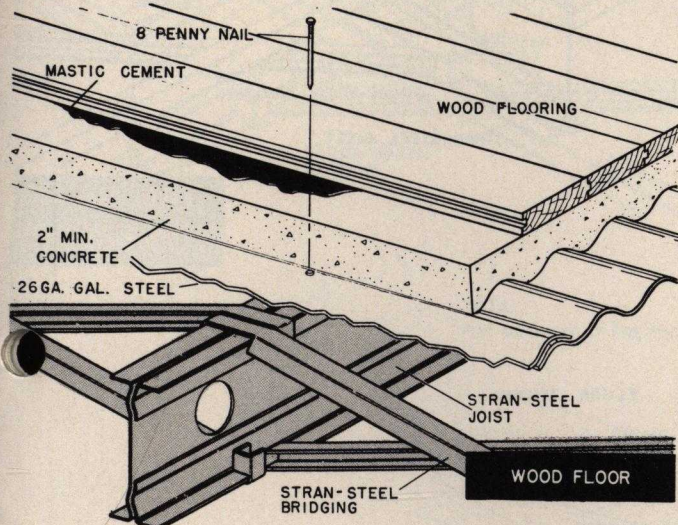
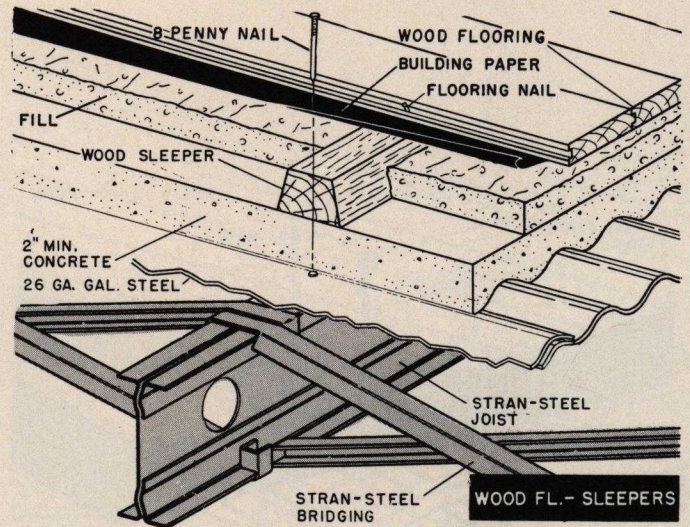
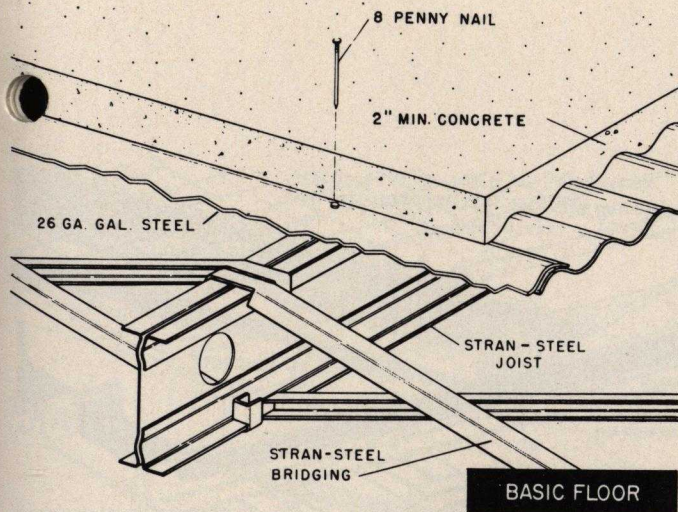
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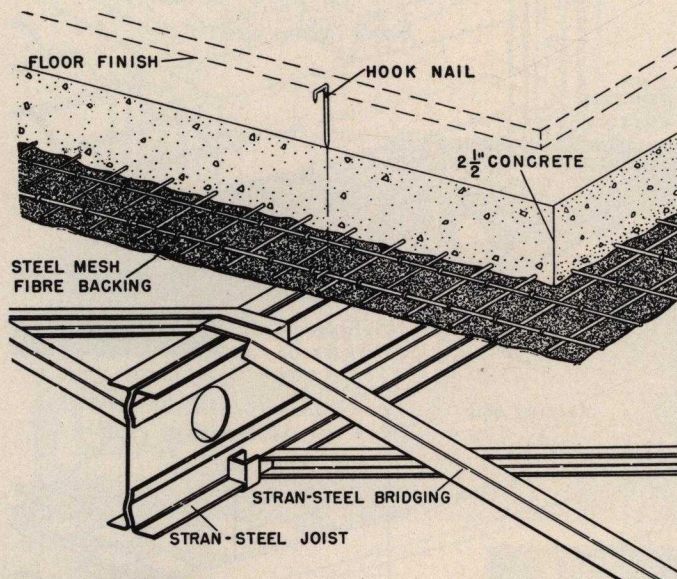


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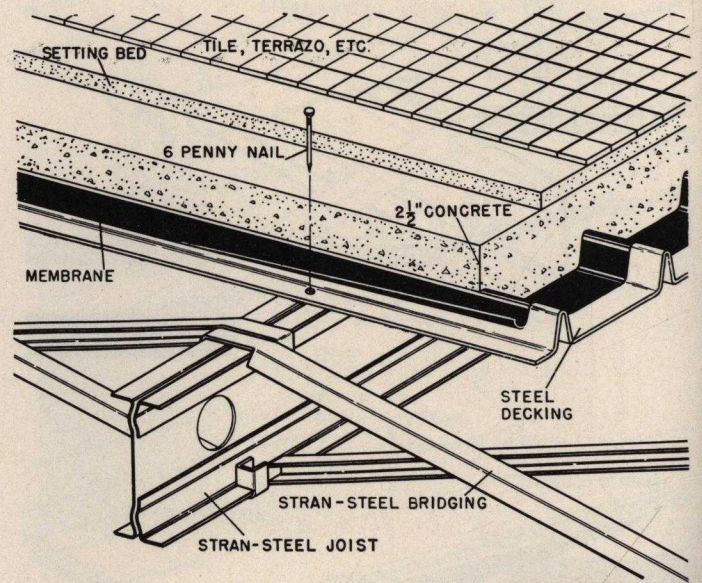


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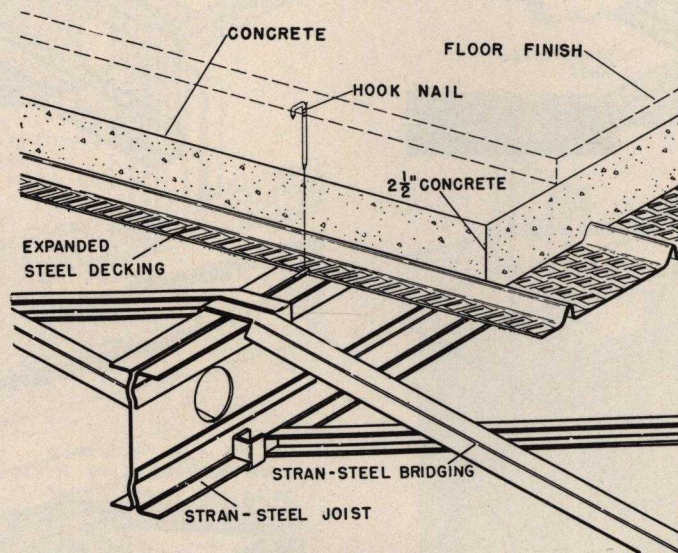
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STEEL MESH



STEEL DECKING



EXPANDED STEEL

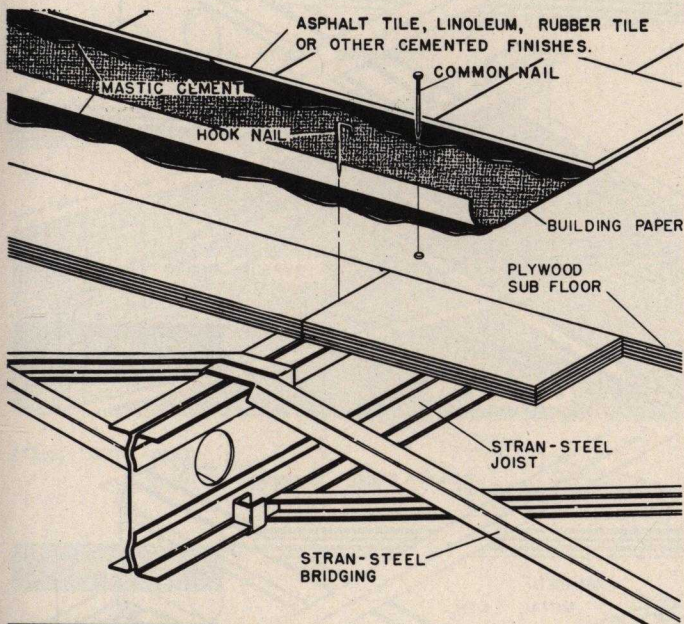
**FLOOR
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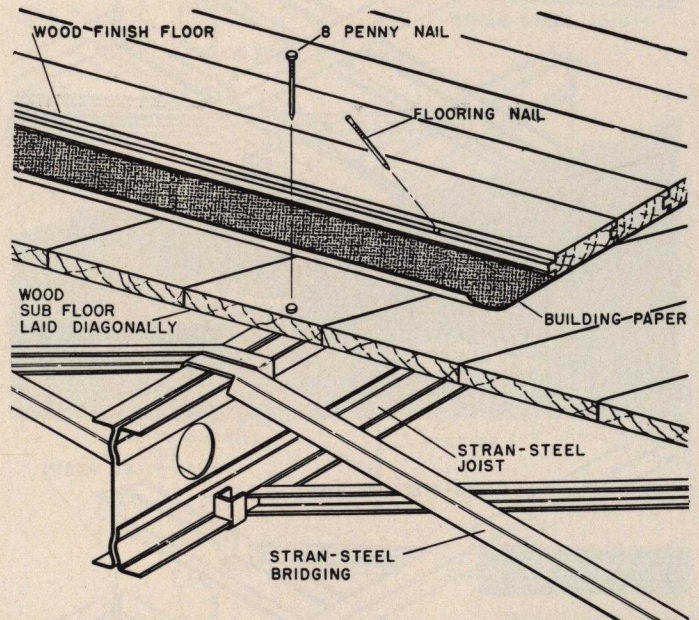
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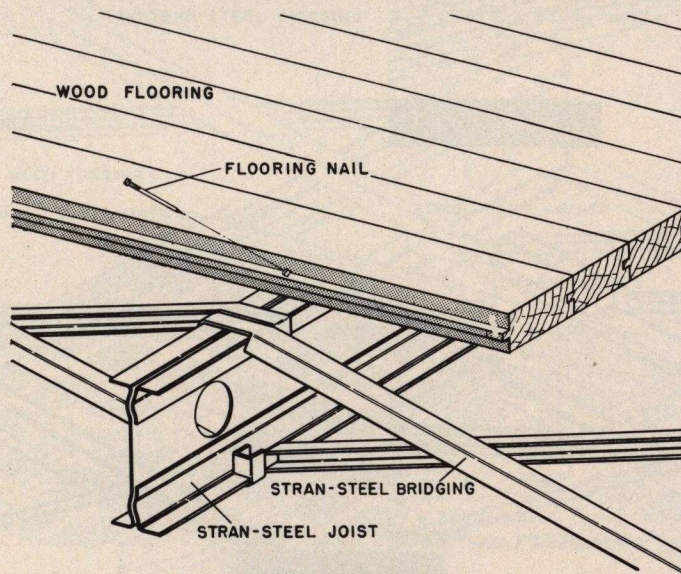


PLYWOOD



DIAGONAL SHEATHING

NOTE:
FOR METHODS OF PREVENTING FLOOR SQUEAKS SEE PG. E-G-2.



WOOD FLOORING

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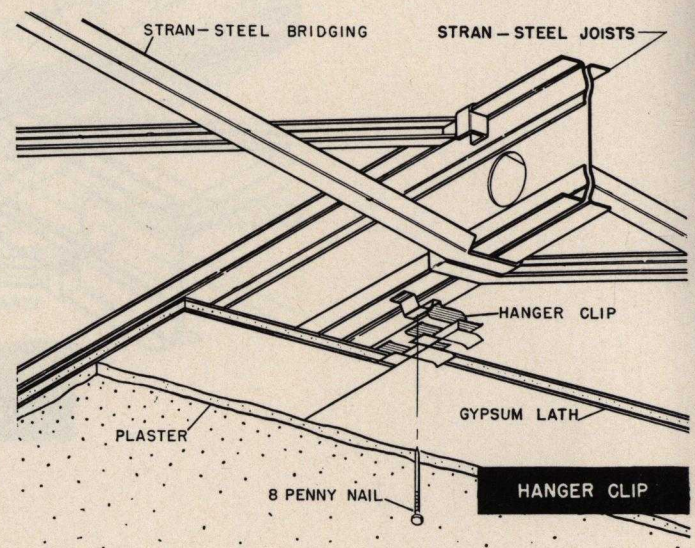
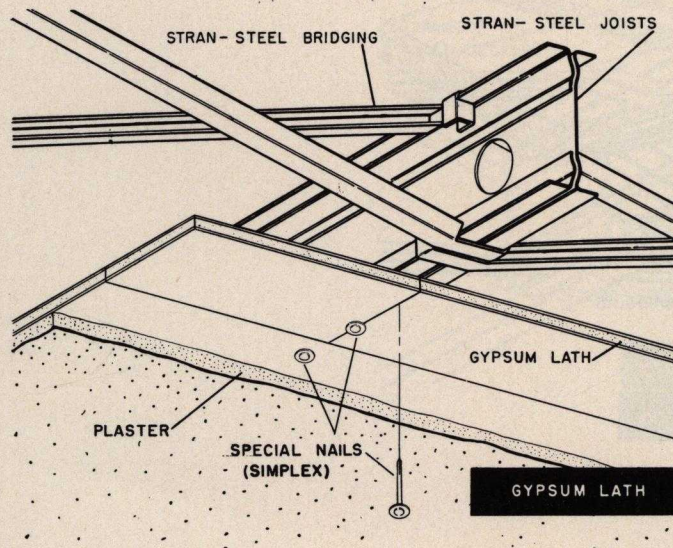
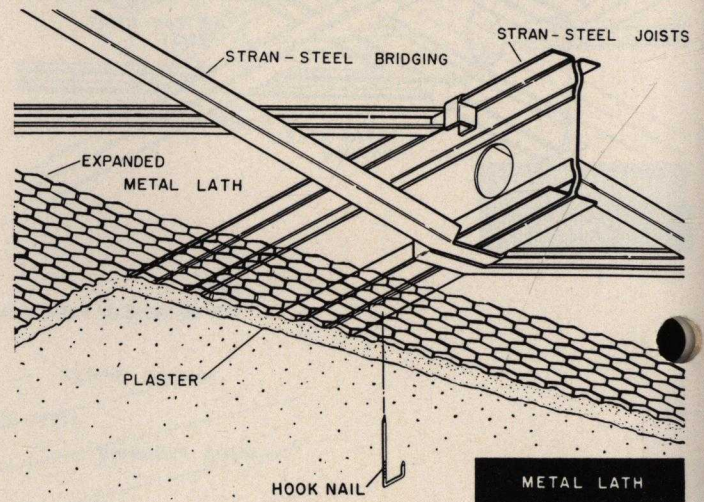
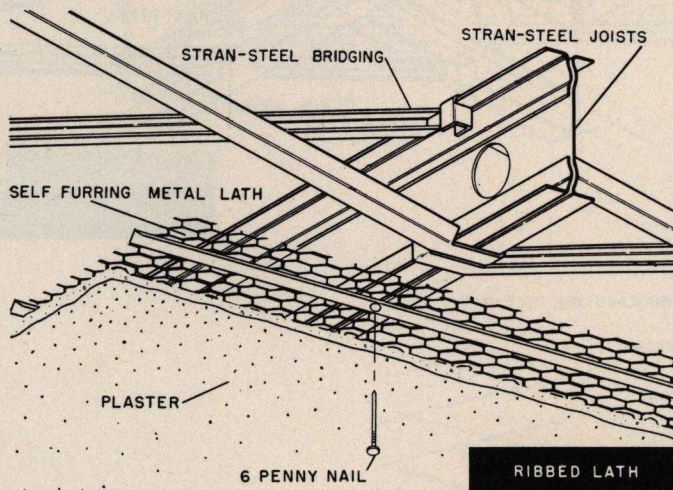
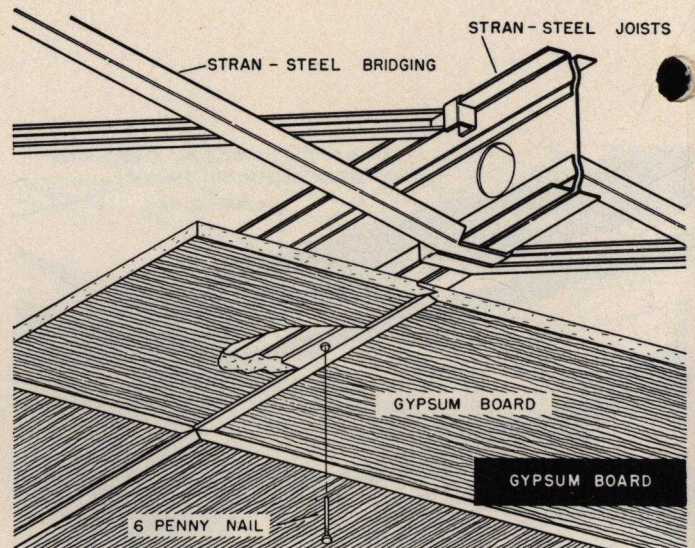
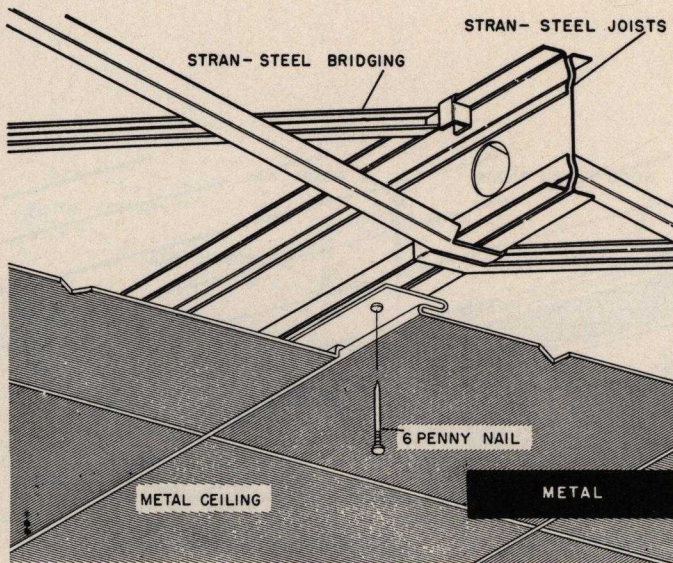
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**FLOOR
CONSTRUCTION**

ARCHITECTURAL DETAILS



**CEILING
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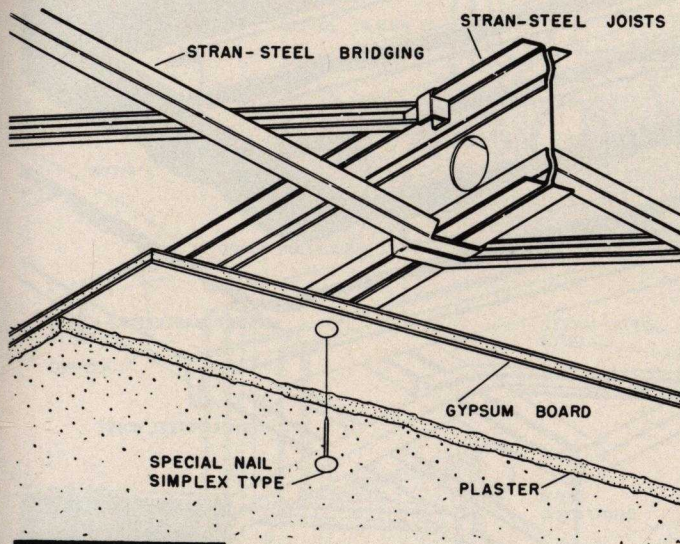
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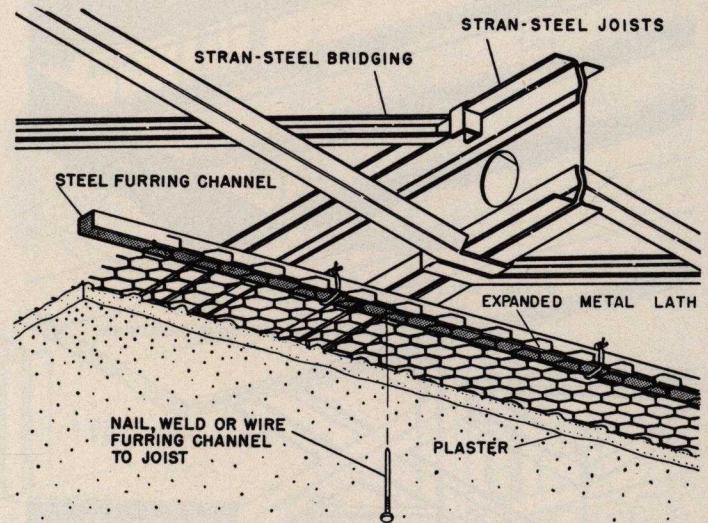
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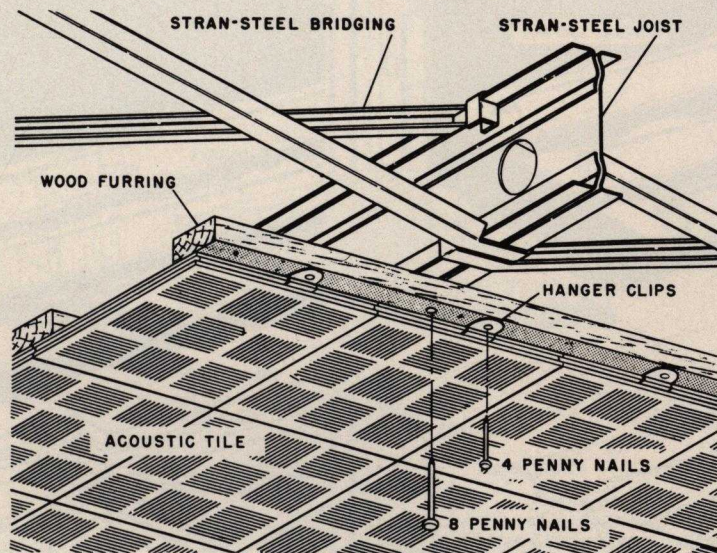
ARCHITECTURAL DETAILS



GYPSUM BOARD



METAL LATH



ACOUSTIC TILE

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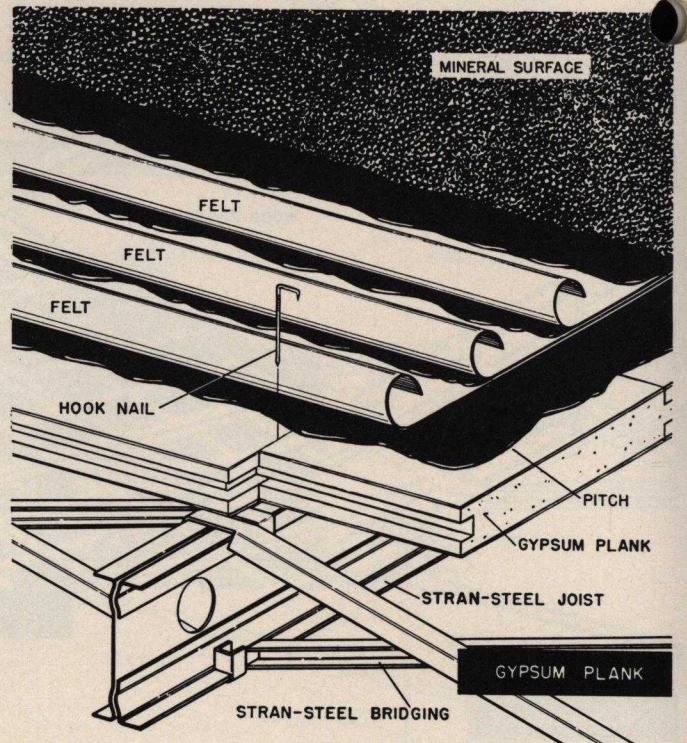
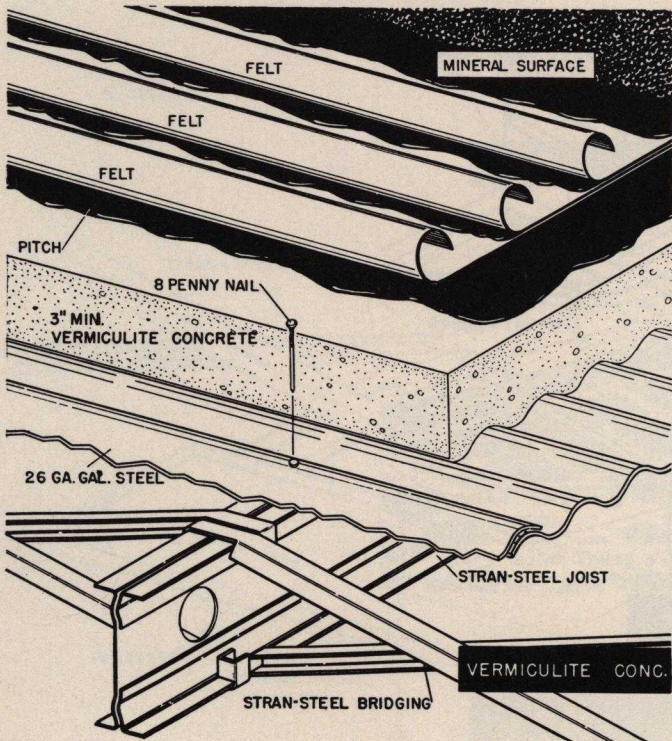
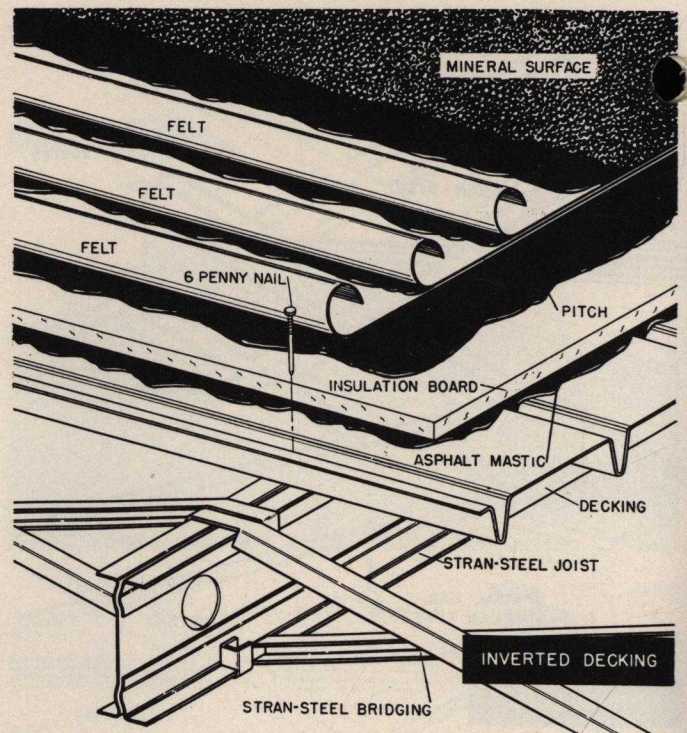
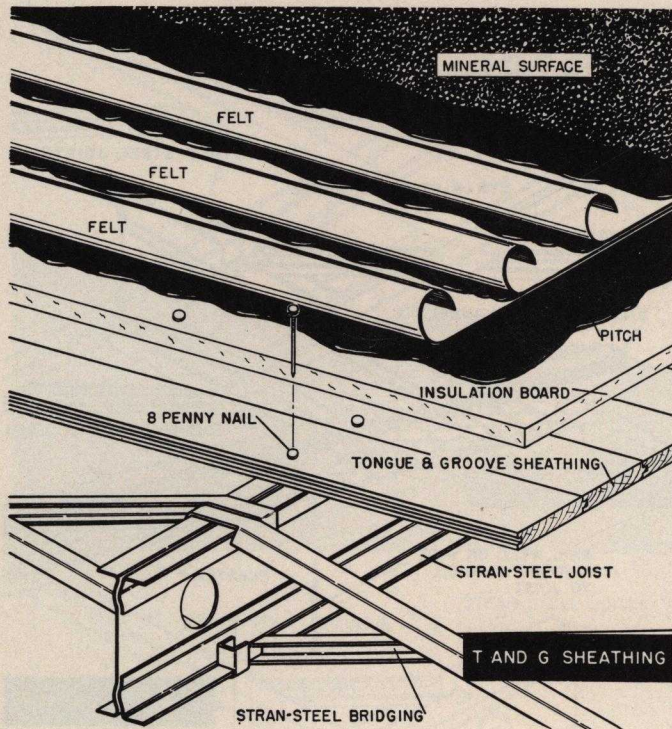
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**FURRED
CEILING
CONSTRUCTION**

ARCHITECTURAL DETAILS



**DECK TYPE
ROOF
CONSTRUCTION**

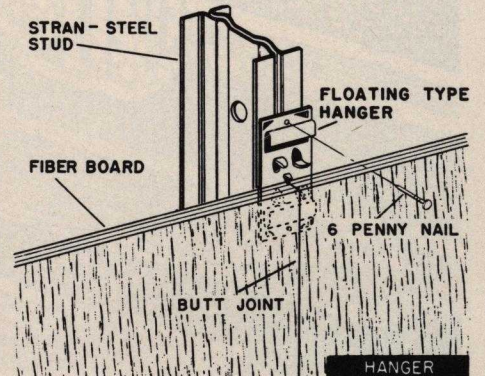
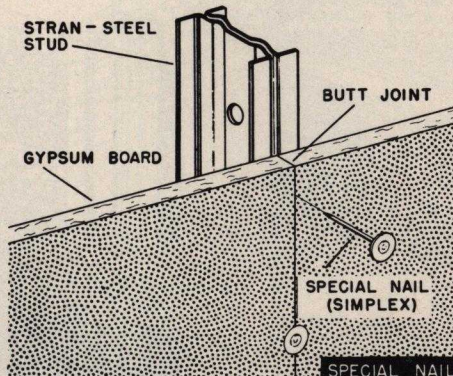
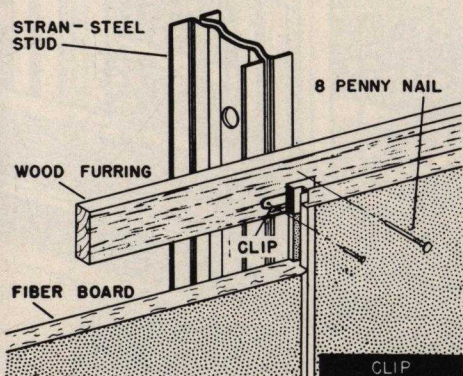
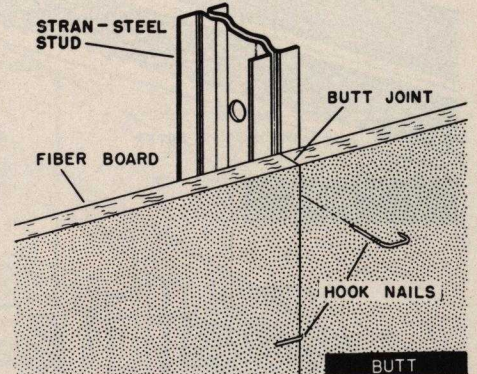
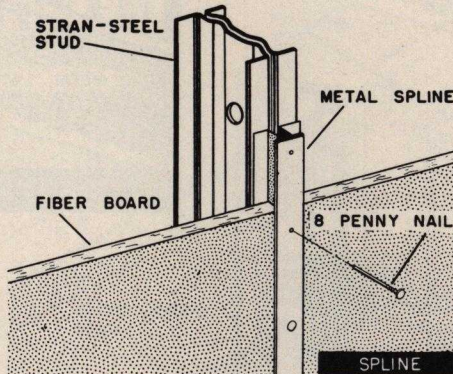
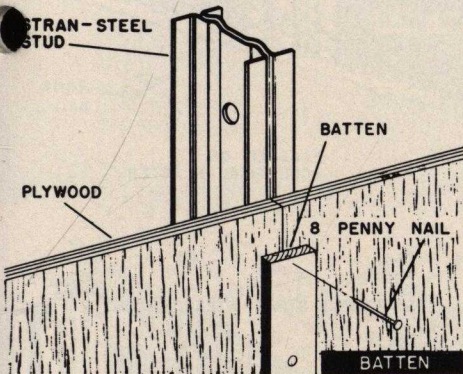
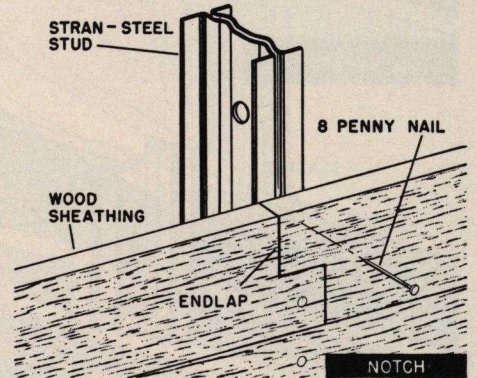
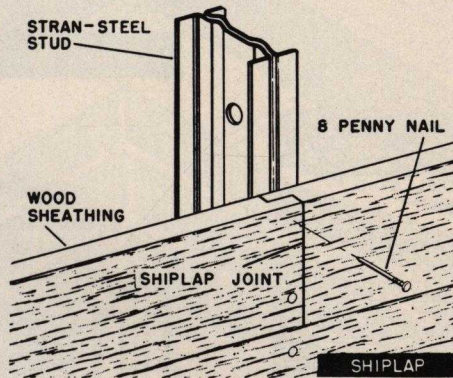
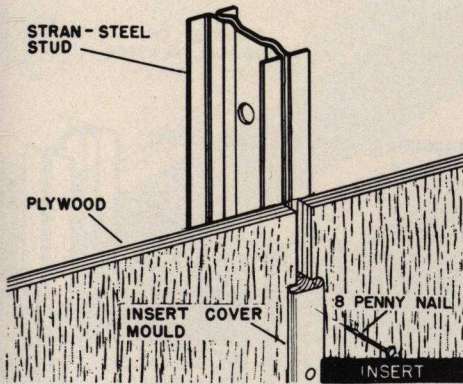
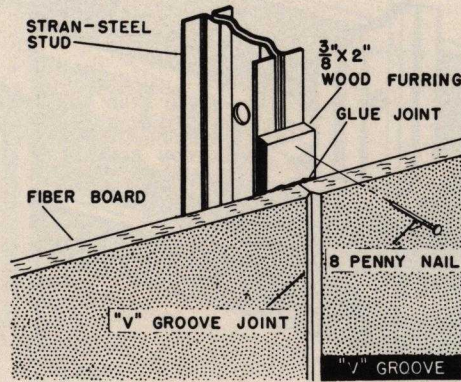
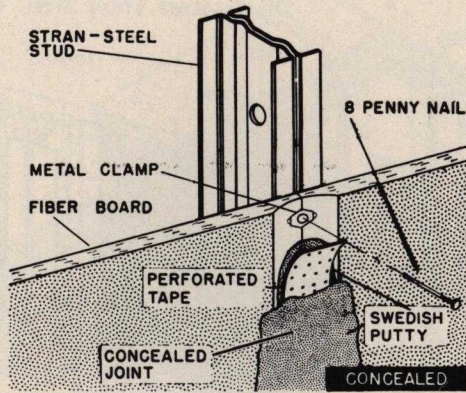
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ARCHITECTURAL DETAILS



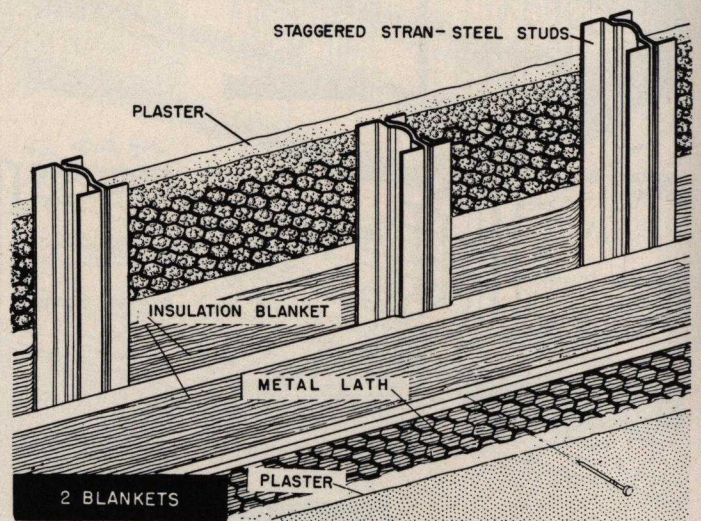
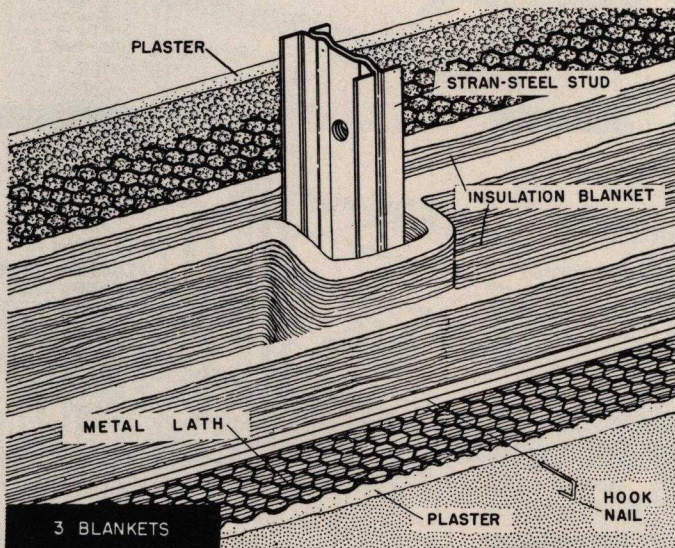
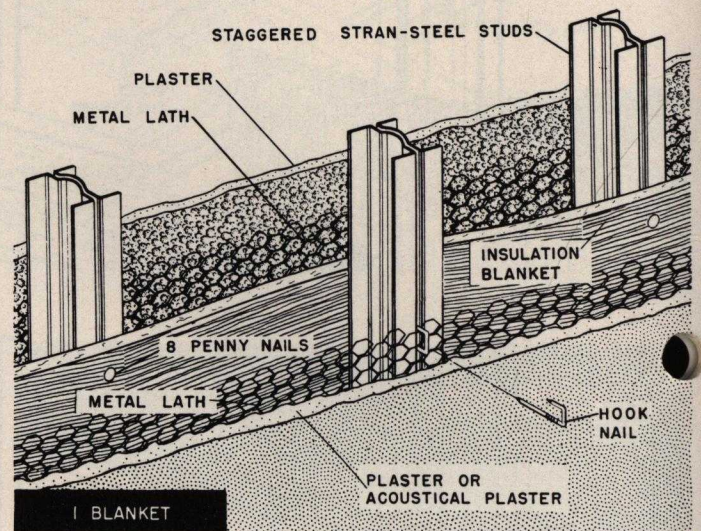
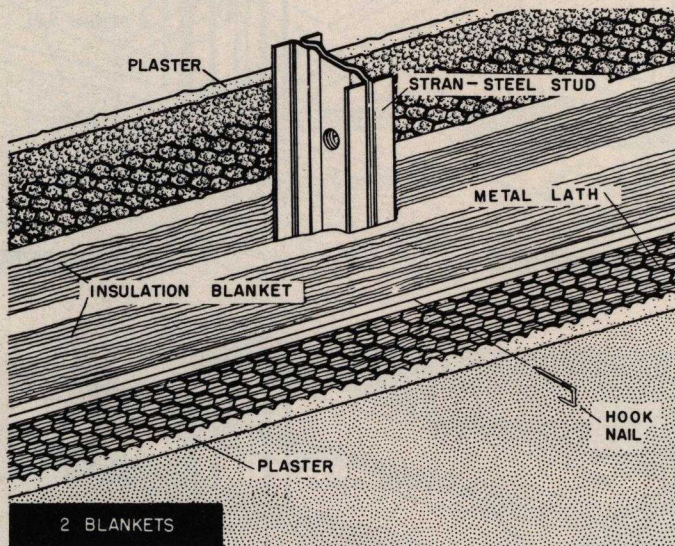
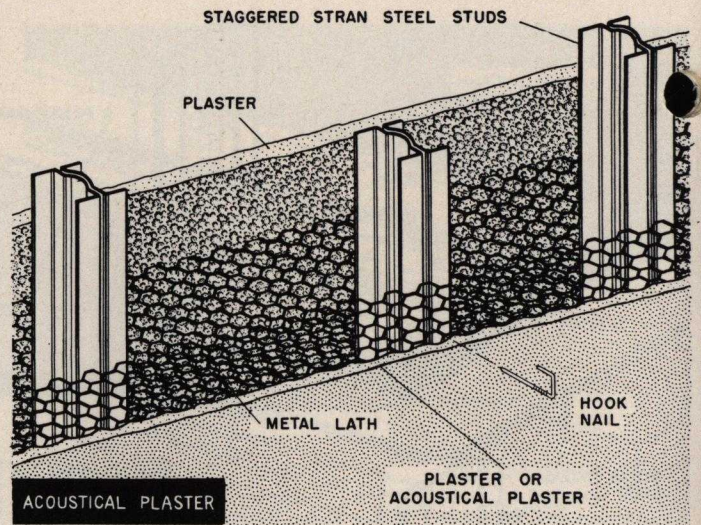
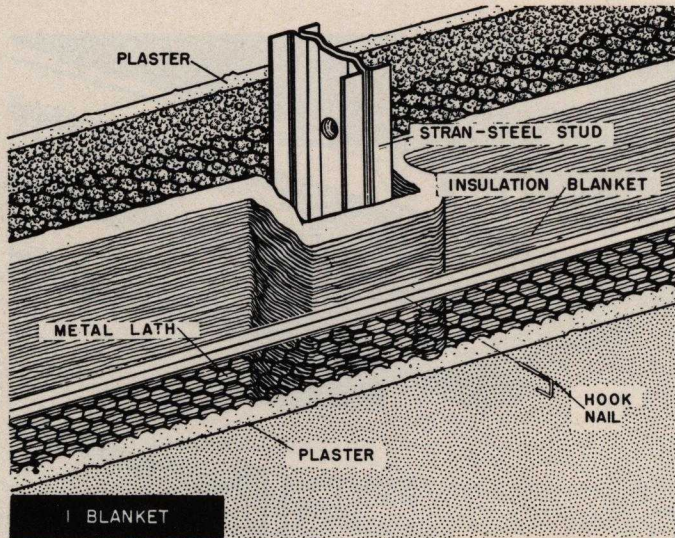
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COLLATERAL JOINTS

ARCHITECTURAL DETAILS



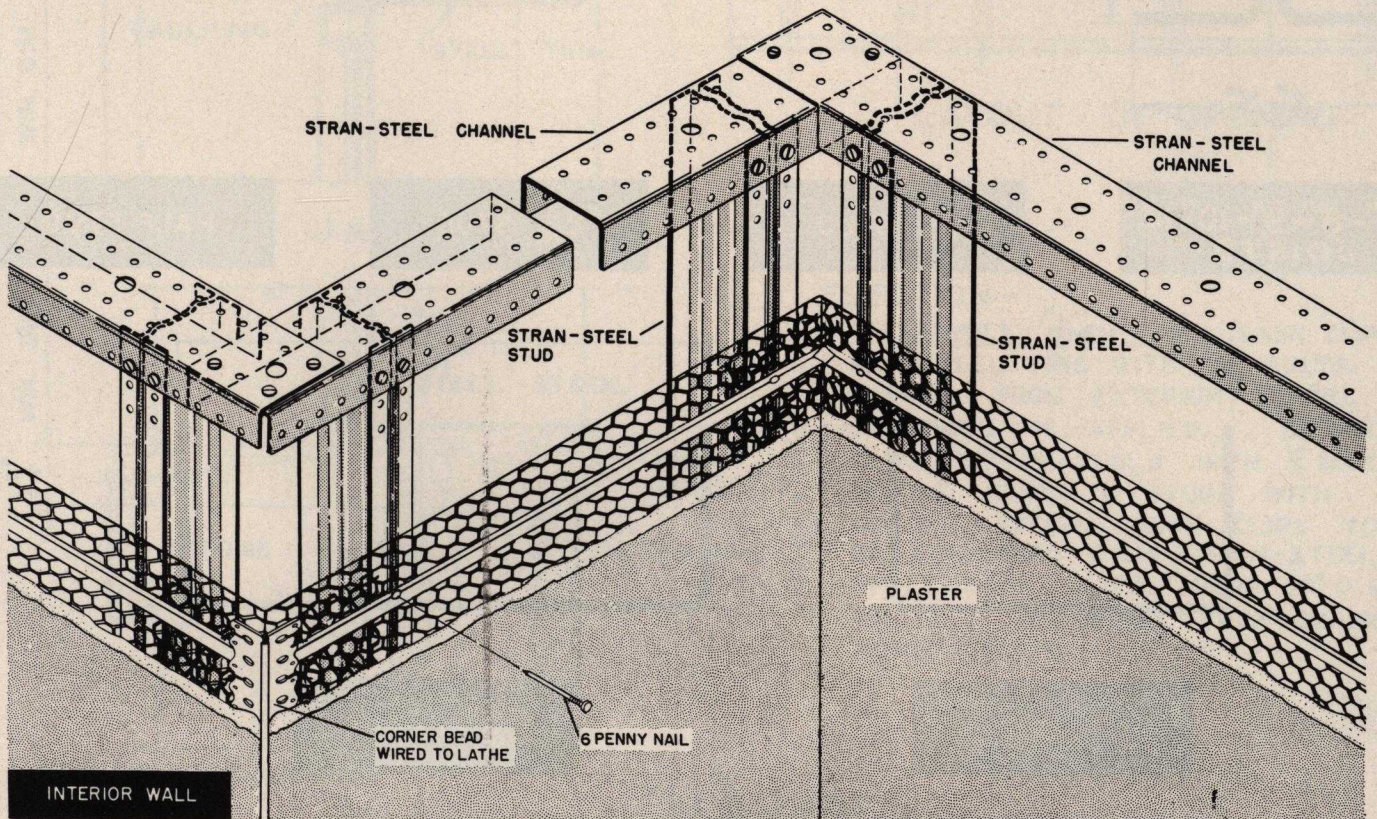
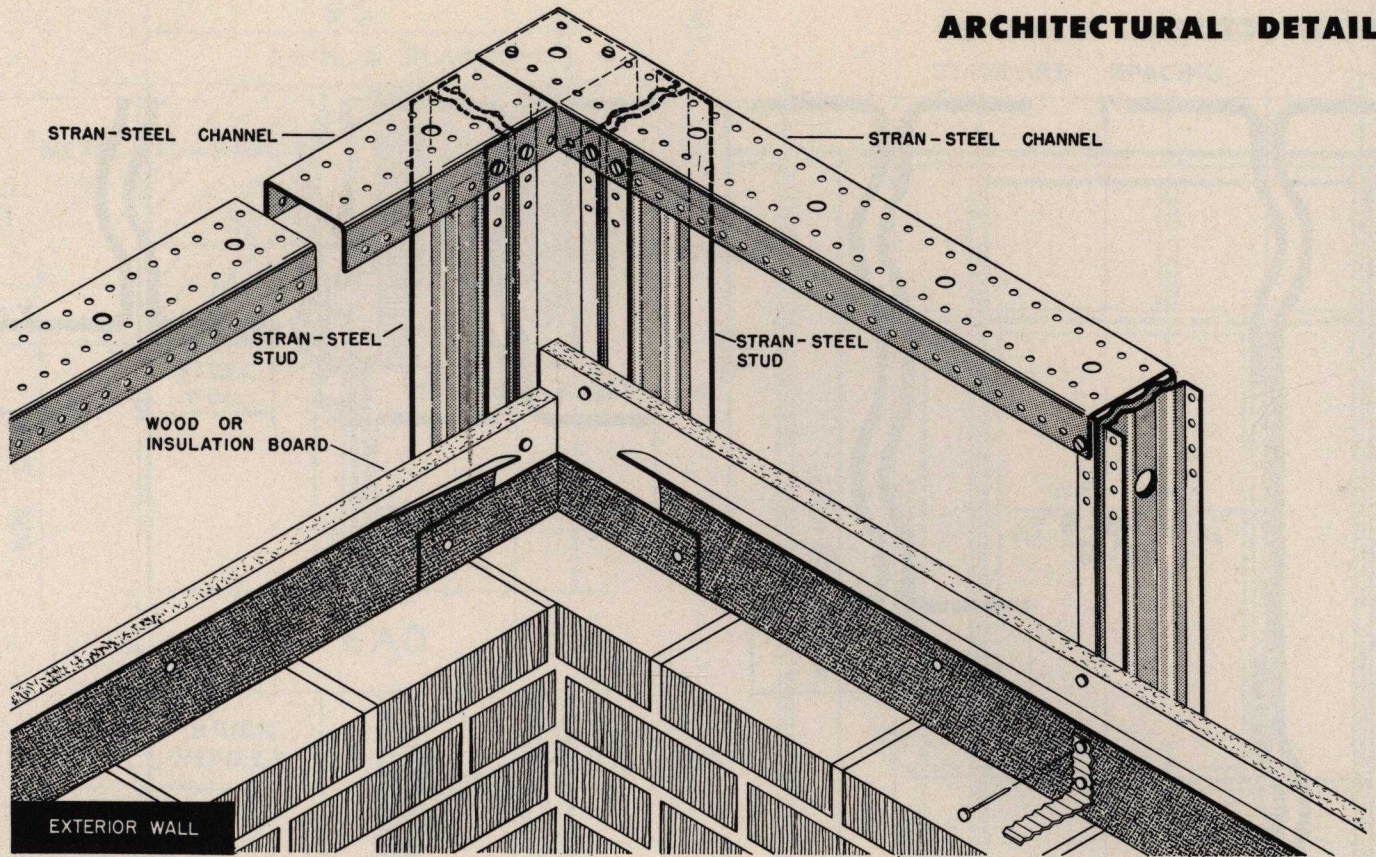
**SOUND
INSULATION**

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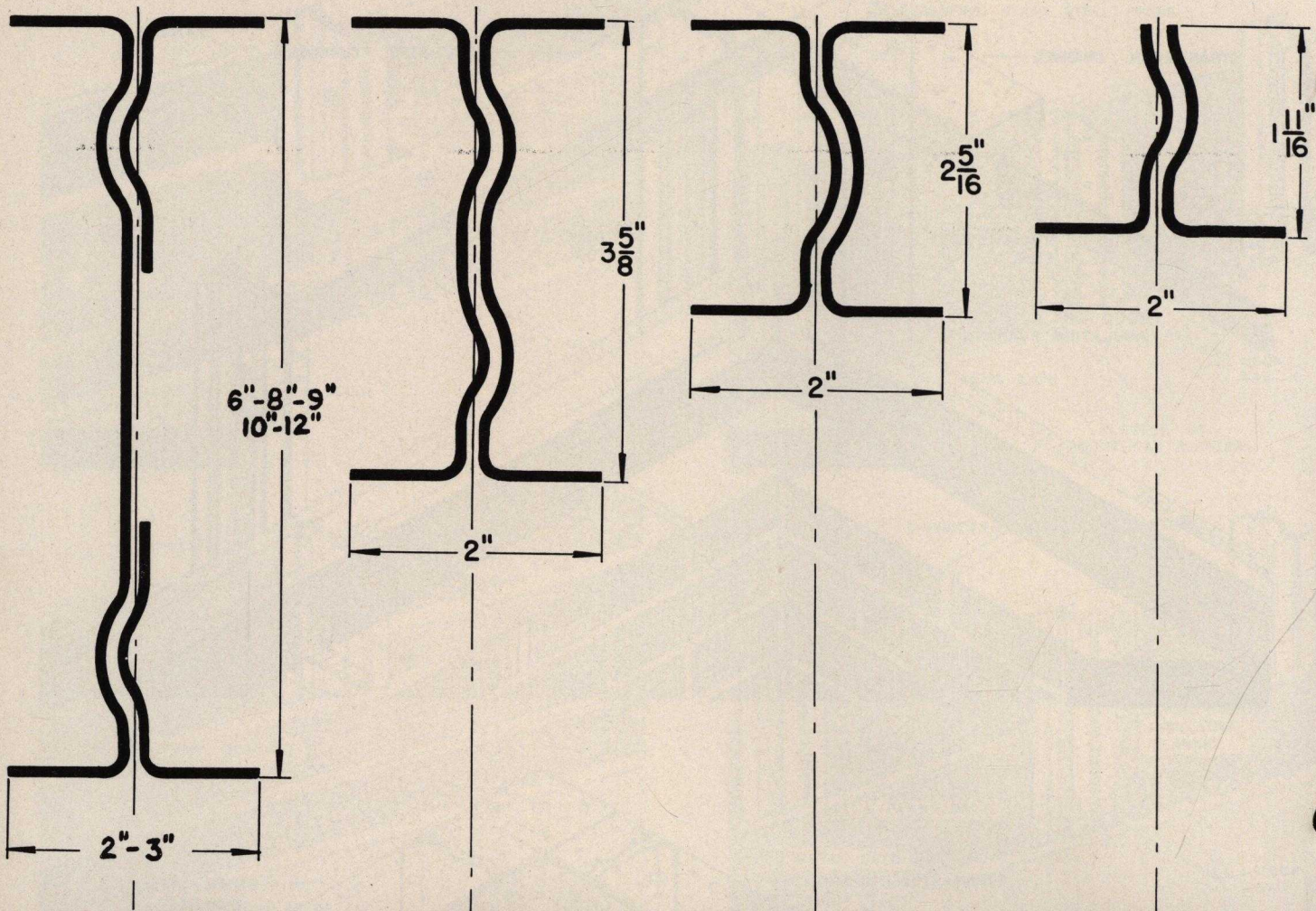
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CORNERS

ARCHITECTURAL DETAILS

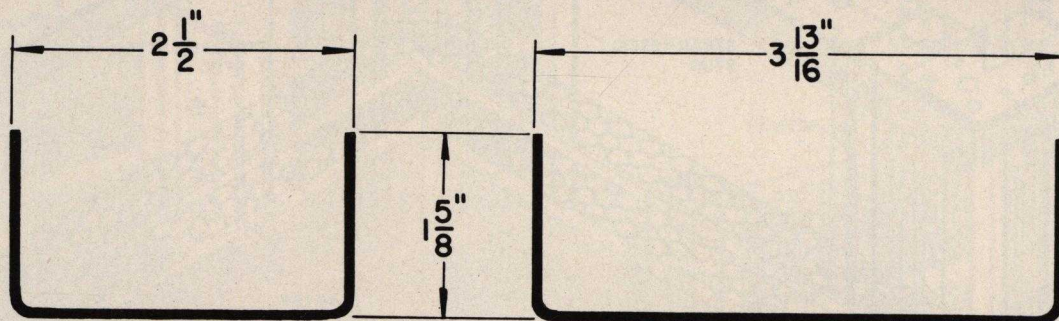


6"-8"-9"-10"-12"
JOISTS

3 5/8" STUD

2 5/16" STUD

HALF STUD



2 1/2" CHANNEL

3 13/16" CHANNEL

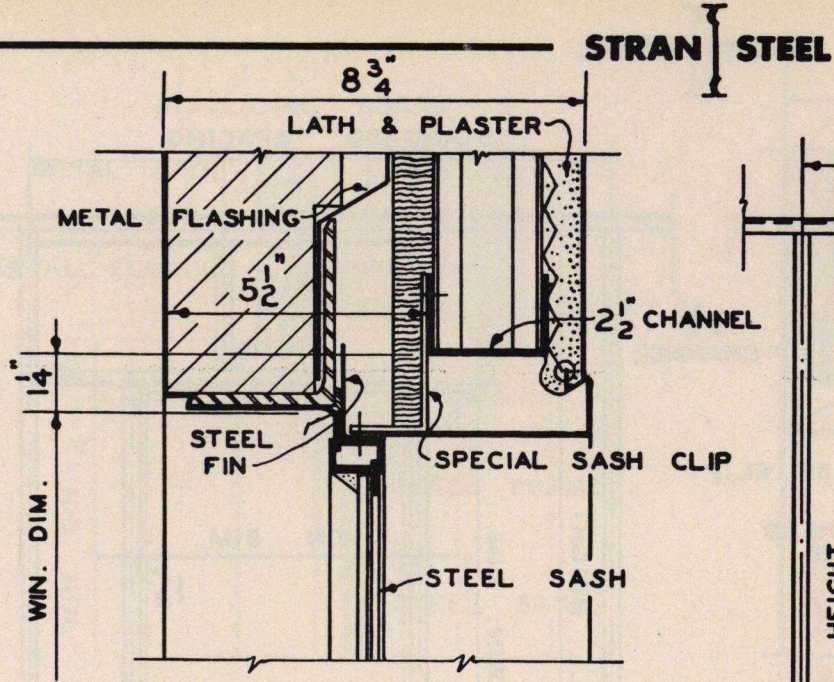
SCALE - $\frac{3}{4}" = 1"$

**STRAN-STEEL
FRAMING MEMBERS**

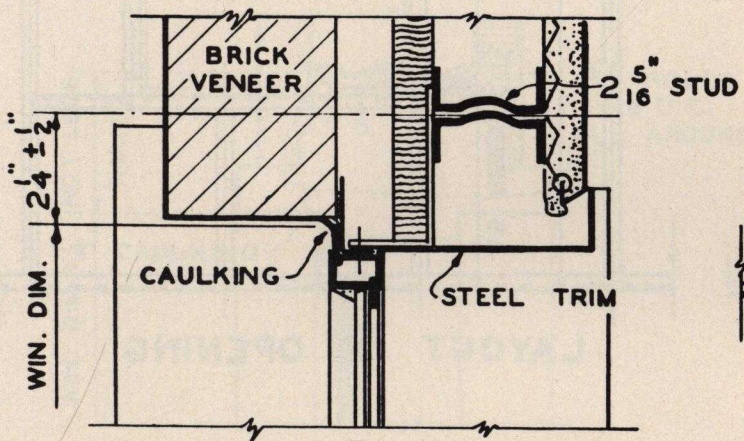
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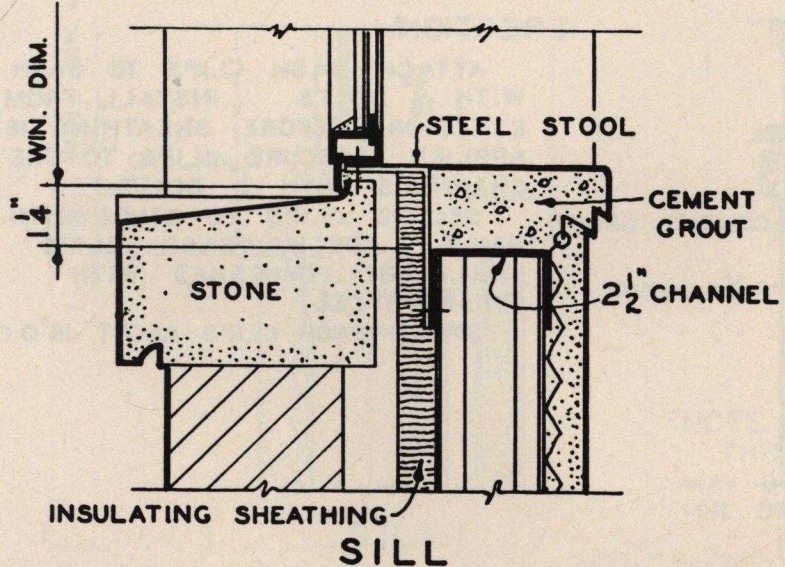
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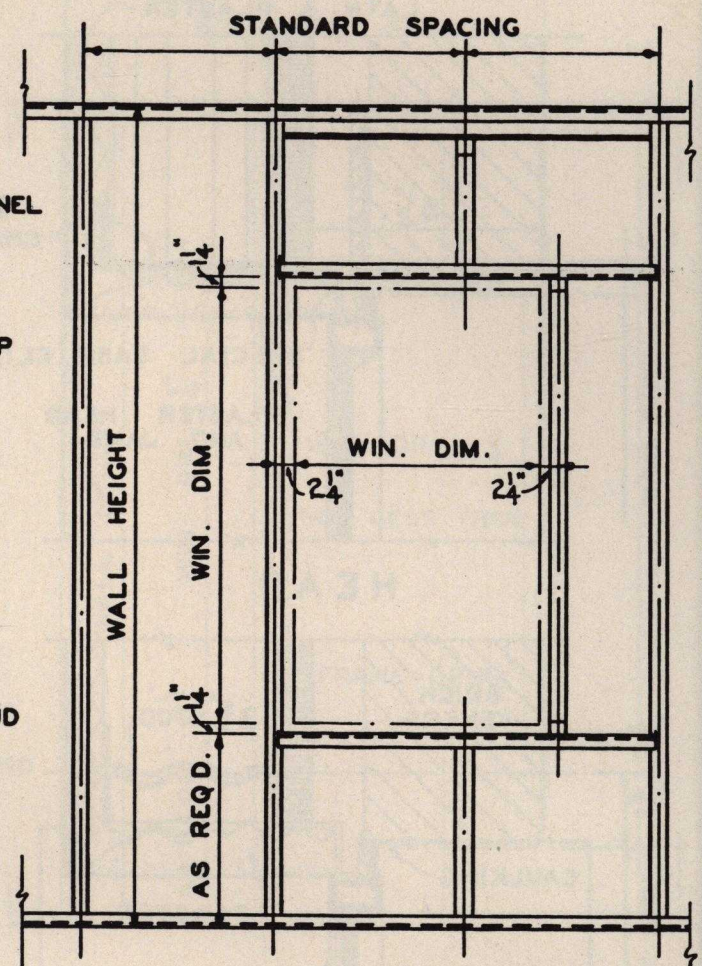
HEAD



JAMB



SILL



LAYOUT OF OPENING

ERECTION -

ASSEMBLE SASH, TRIM, SASH CLIPS AND STEEL FINIS WITH ³/₁₆" BOLTS. INSTALL FROM EXTERIOR BEFORE SHEATHING IS APPLIED. SECURE CLIPS TO CHANNELS WITH ¹/₄" BOLTS. SECURE CLIPS TO STUDS WITH NAILS. SPECIAL SASH CLIPS TO BE FURNISHED WITH STRAN-STEEL. SPACE SASH CLIPS ABOUT 18" O.C. PROTECT ALL STEEL TRIM DURING CONSTRUCTION.

NOTE - USE SIMILAR DETAIL WITH 3 ⁵/₈" STUDS

SCALE 3" = 1'-0"

STRAN-STEEL CORPORATION

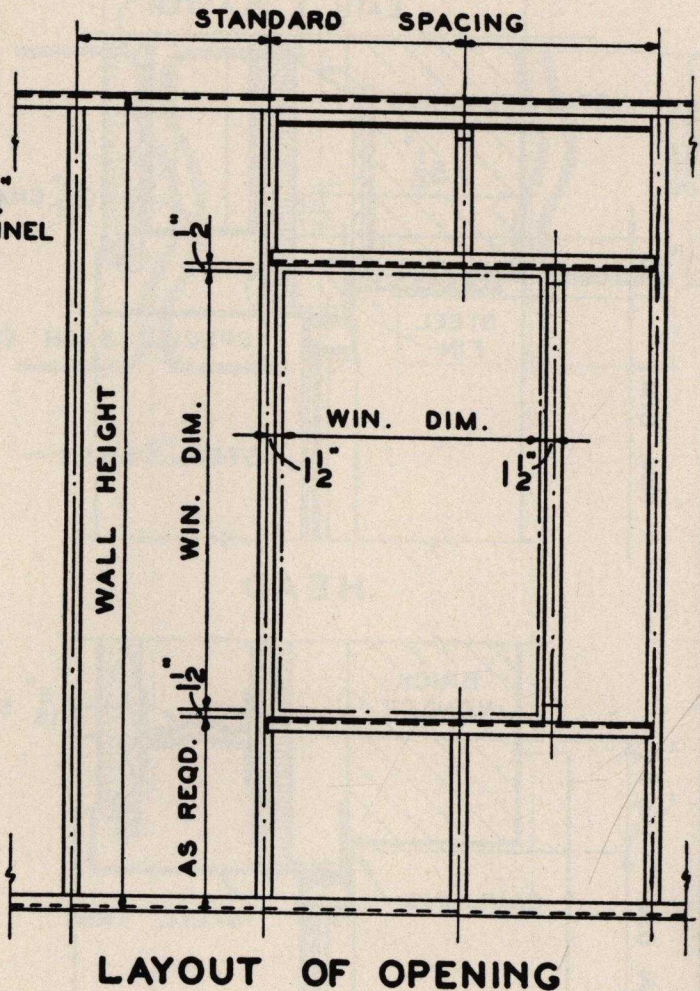
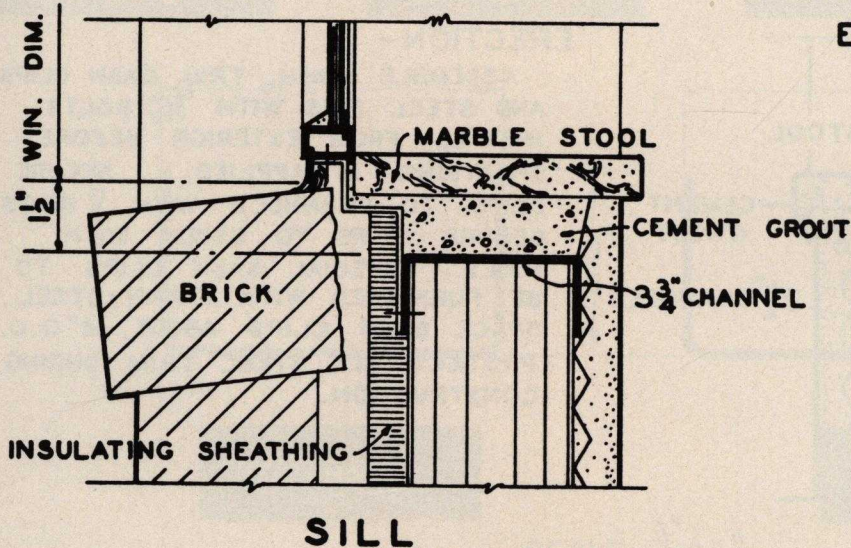
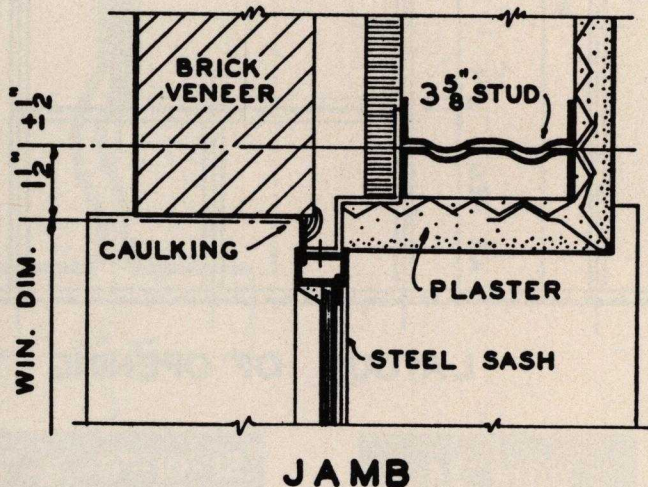
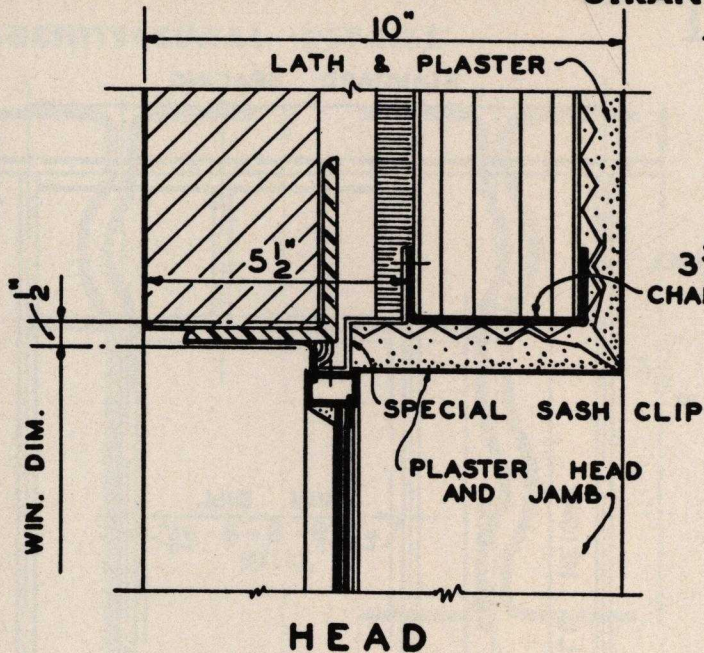
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WINDOW DETAILS

STEEL CASEMENTS
STEEL TRIM
BRICK VENEER

STRAN STEEL



ERECTION -

ATTACH SASH CLIPS TO SASH WITH $\frac{3}{16}$ " BOLTS. INSTALL FROM EXTERIOR BEFORE SHEATHING IS APPLIED. SECURE CLIPS TO THE CHANNELS WITH $\frac{1}{4}$ " BOLTS.

SECURE CLIPS TO STUDS WITH NAILS. SPECIAL SASH CLIPS SHALL BE FURNISHED WITH STRAN-STEEL.

SPACE SASH CLIPS ABOUT 18" O.C.

NOTE - USE SIMILAR DETAIL WITH $2\frac{5}{16}$ " STUDS.

SCALE 3"-1'-0"

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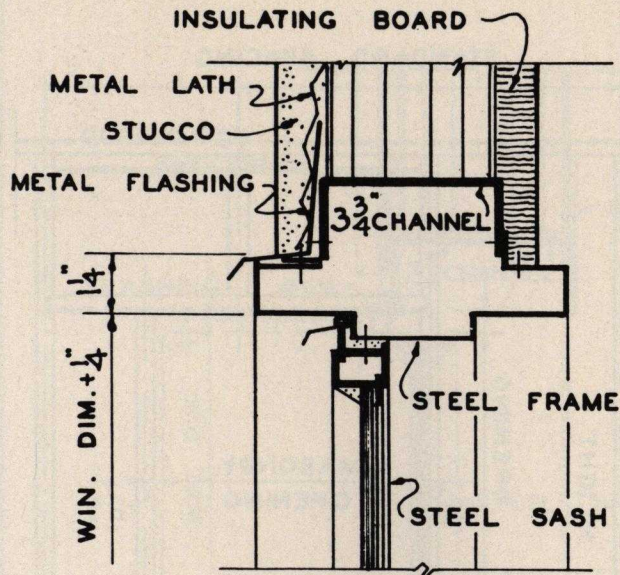
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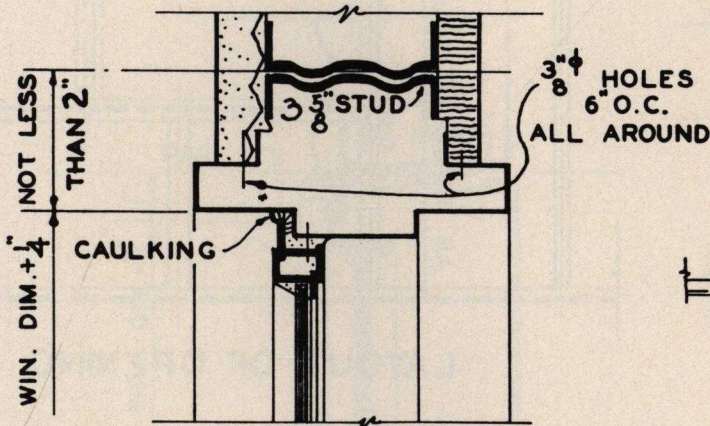
WINDOW DETAILS

STEEL CASEMENT
PLASTER TRIM
BRICK VENEER

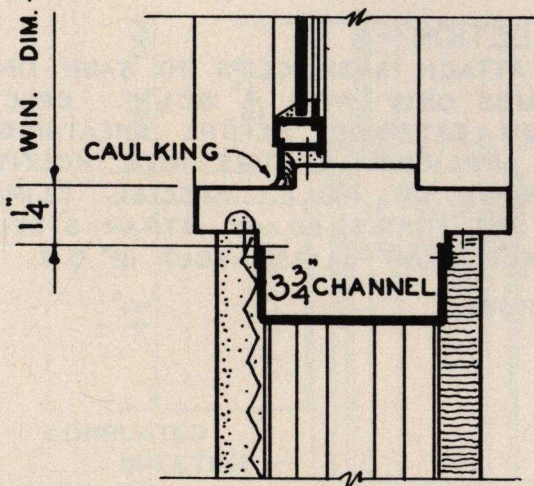
STRAN STEEL



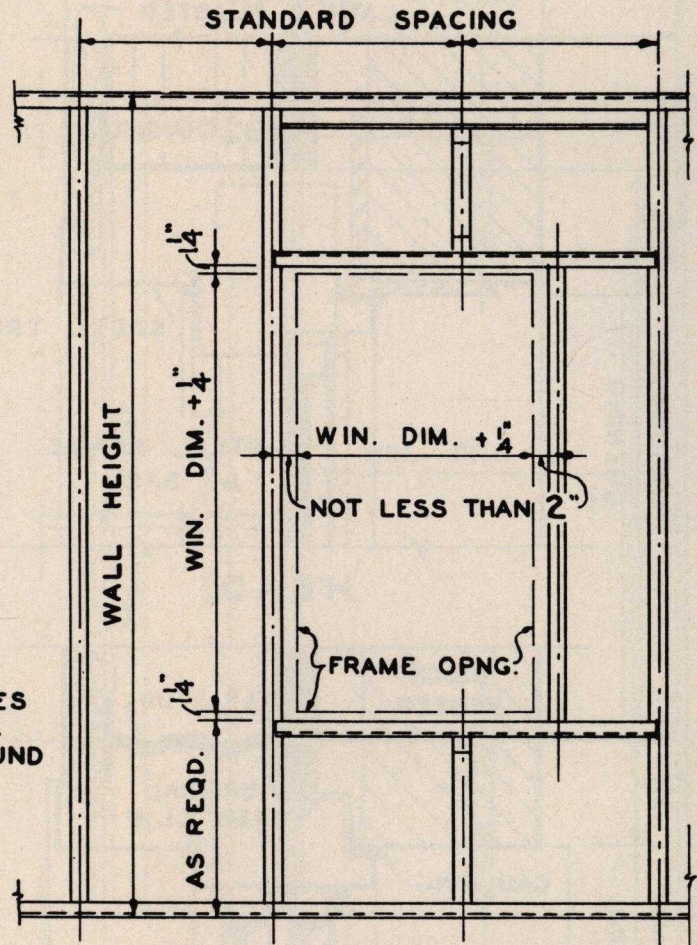
HEAD



JAMB



SILL



LAYOUT OF OPENING

ERECTION -

ASSEMBLE SASH & FRAME WITH $14 \times \frac{7}{8}$ P.K. TYPE 'A' BINDER HEAD SCREWS CADMIUM PLATED. ATTACH FRAME TO HEAD & SILL PLATES ONLY WITH $\frac{5}{16} \times \frac{3}{4}$ P.K. HEX. HEAD CAP SCREWS TYPE 'A'.

NOTE -

THIS TYPE OF WINDOW CONSTRUCTION MAY BE USED WITH ANY TYPE OF EXTERIOR OR INTERIOR COLLATERAL MATERIAL.

NOTE - USE SIMILAR DETAIL WITH $2\frac{5}{16}$ STUDS.

SCALE 3"=1'-0"

STRAN-STEEL CORPORATION

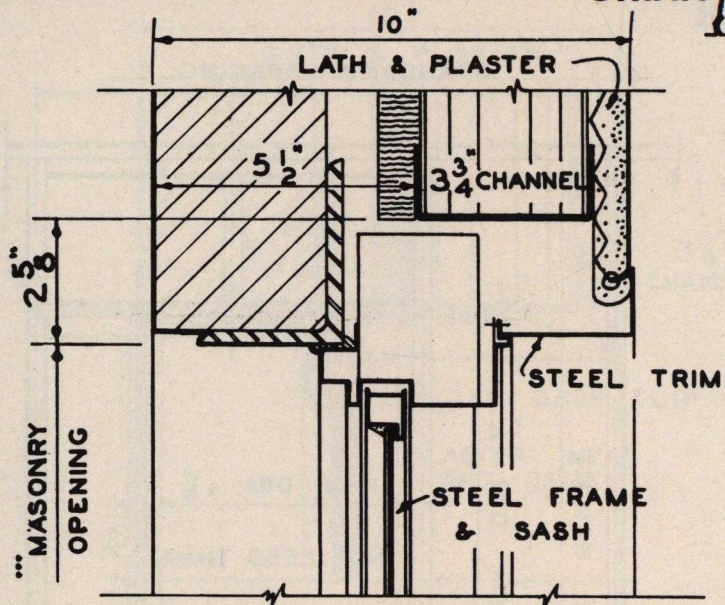
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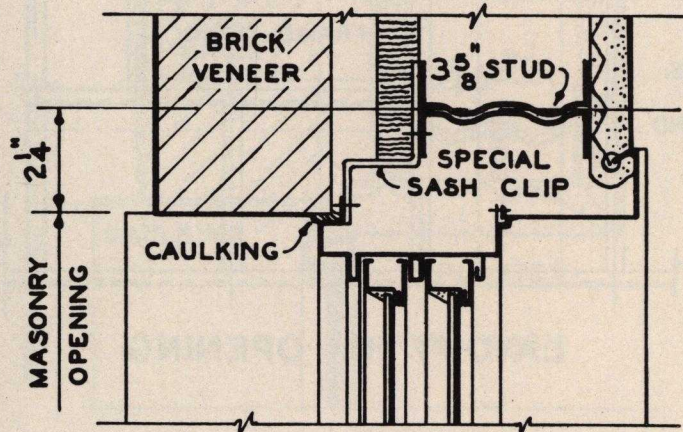


WINDOW DETAILS

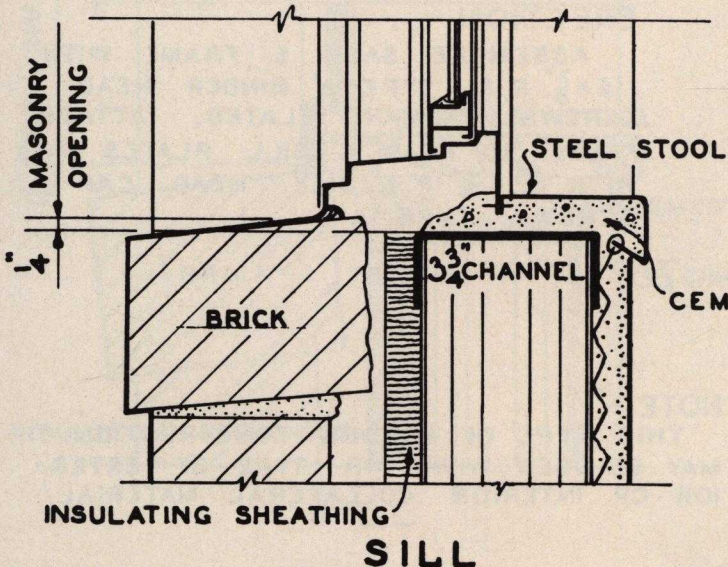
STEEL CASEMENTS
STEEL FRAME (TYPICAL)
STUCCO EXTERIOR



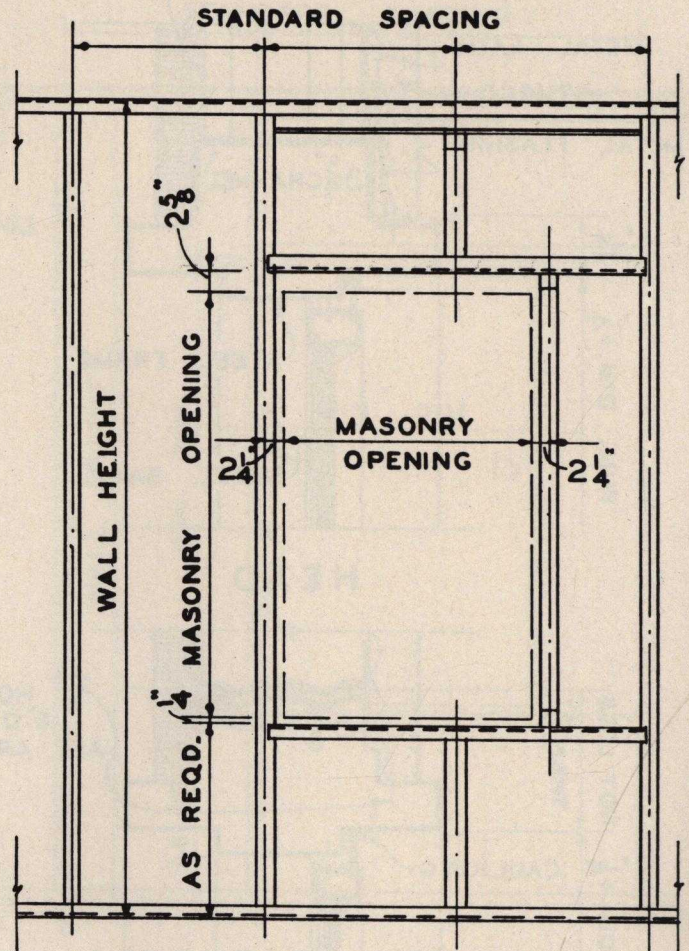
HEAD



JAMB



SILL



LAYOUT OF OPENING

ERECTION -

ATTACH SASH CLIPS TO SASH ON JAMBS ONLY WITH $\frac{3}{16}$ " BOLTS. ERECT FROM EXTERIOR BEFORE SHEATHING IS APPLIED. SECURE WITH HOLTITE SCREWS OR NAILS. SPECIAL CLIPS TO BE FURNISHED BY STRAN-STEEL. SPACE SASH CLIPS ABOUT 12" O.C.

NOTE- USE SIMILAR DETAIL WITH $2\frac{5}{16}$ " STUDS.

SCALE 3" = 1'-0"

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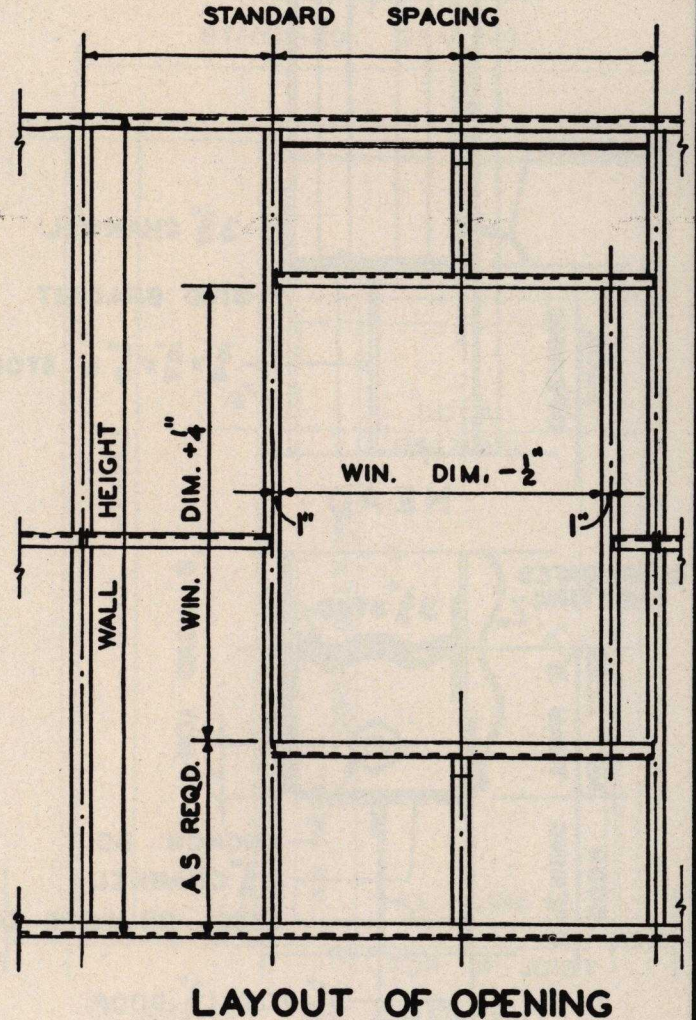
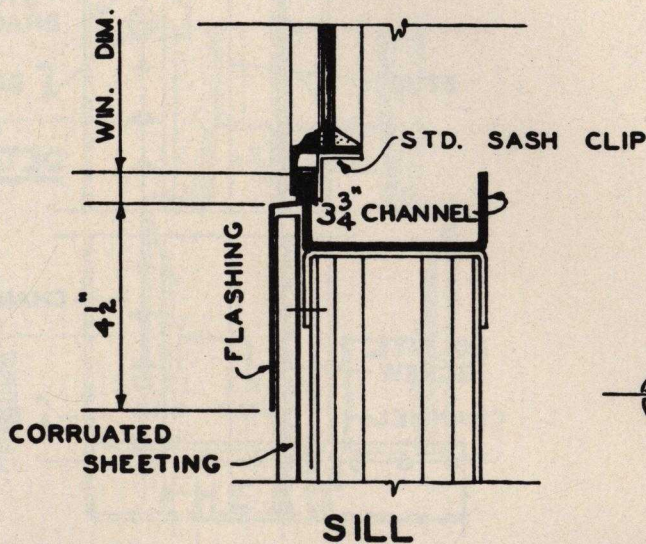
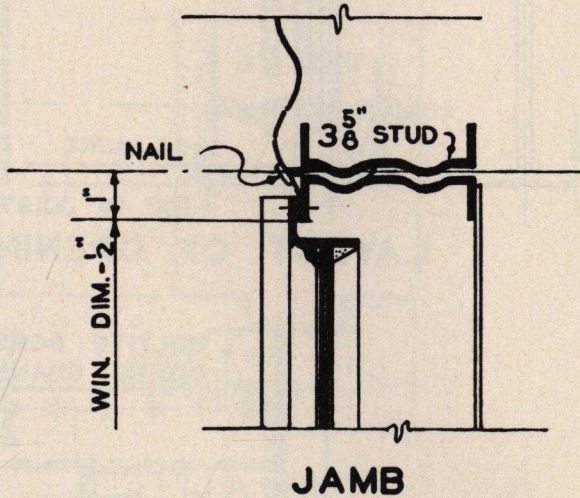
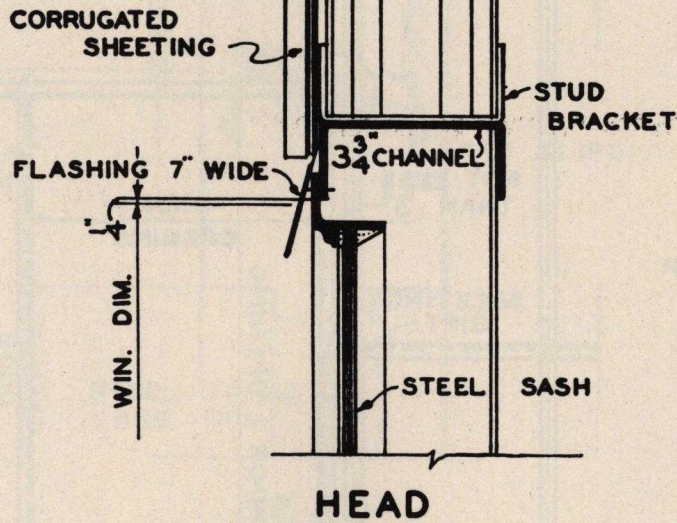
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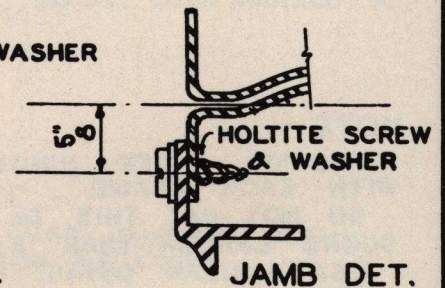
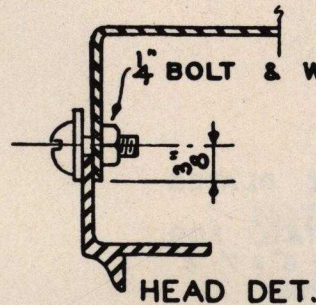
WINDOW DETAILS

STEEL D.H. WDS.
STEEL TRIM
BRICK VENEER



ERECTION -

ATTACH ALL CORRUGATED SHEETING AND FLASHING. INSTALL WINDOWS WITH SPECIFIED CLIPS. STD. CLIPS FURNISHED BY SASH CONTRACTOR.



NOTE - USE SIMILAR DETAIL WITH 2 $\frac{5}{16}$ " STUDS.

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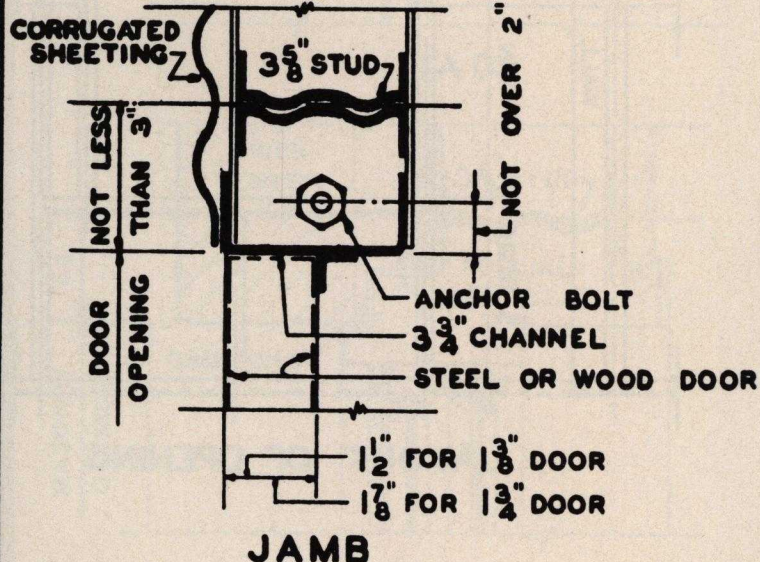
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SCALE 3" = 1'-0"

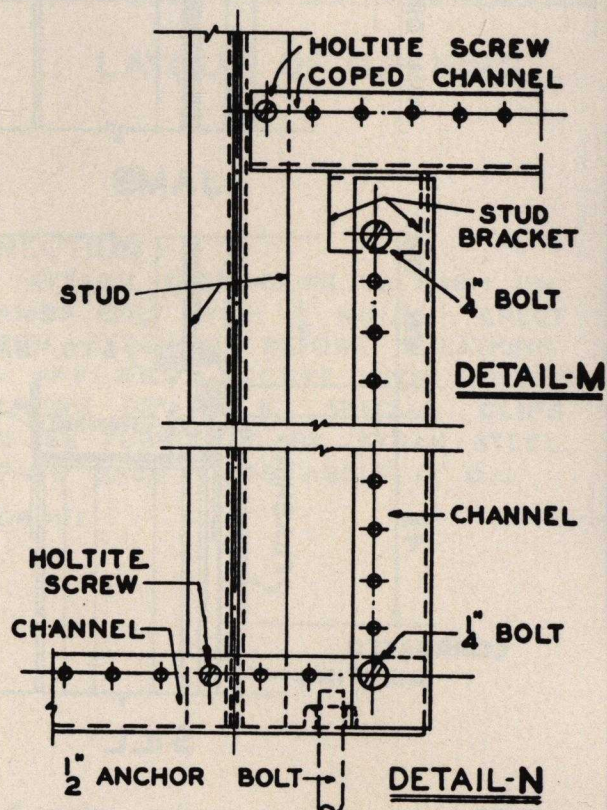
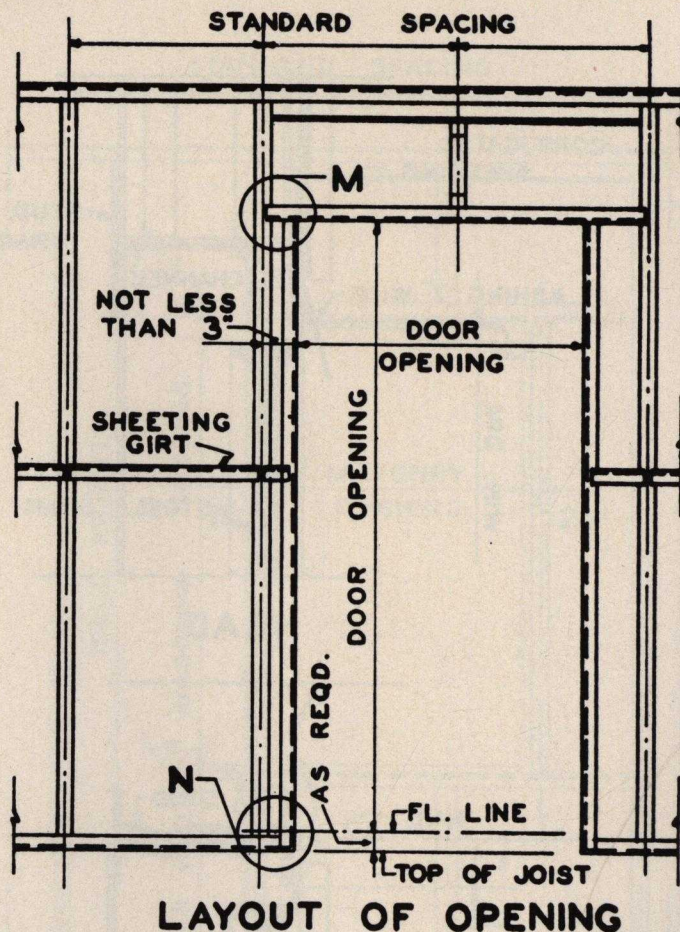
WINDOW DETAILS

COMMERICAL SASH
CORRUGATED SHEET-
ING OUTSIDE

1



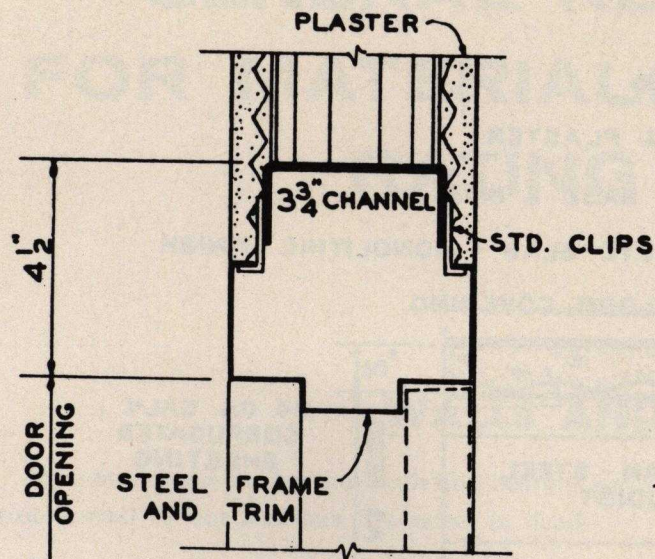
PROVIDE THREE HINGE PLATES
WITH EACH FRAME.
DO NOT USE THIS DETAIL FOR
DOORS LARGER THAN 3'-6" x 7'-6"
USE SIMILAR DETAIL FOR
2⁵/₁₆ STUDS.



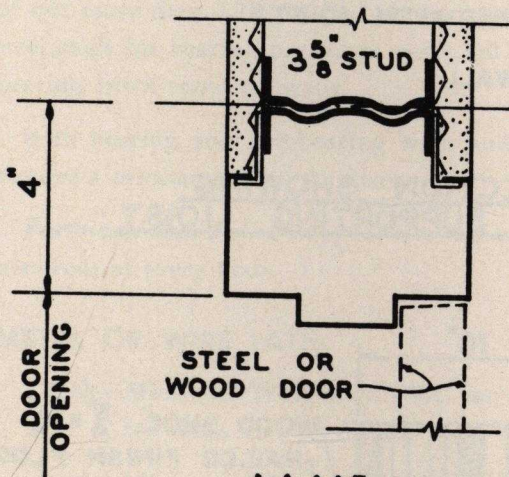
Ecorse, Detroit 29, Michigan • A Unit of



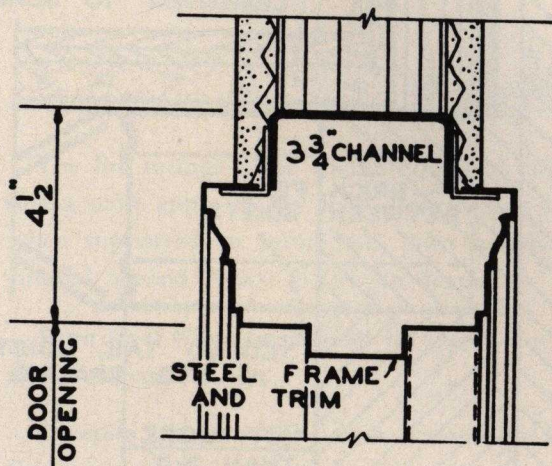
STRAN-STEEL CHANNEL FRAME



HEAD

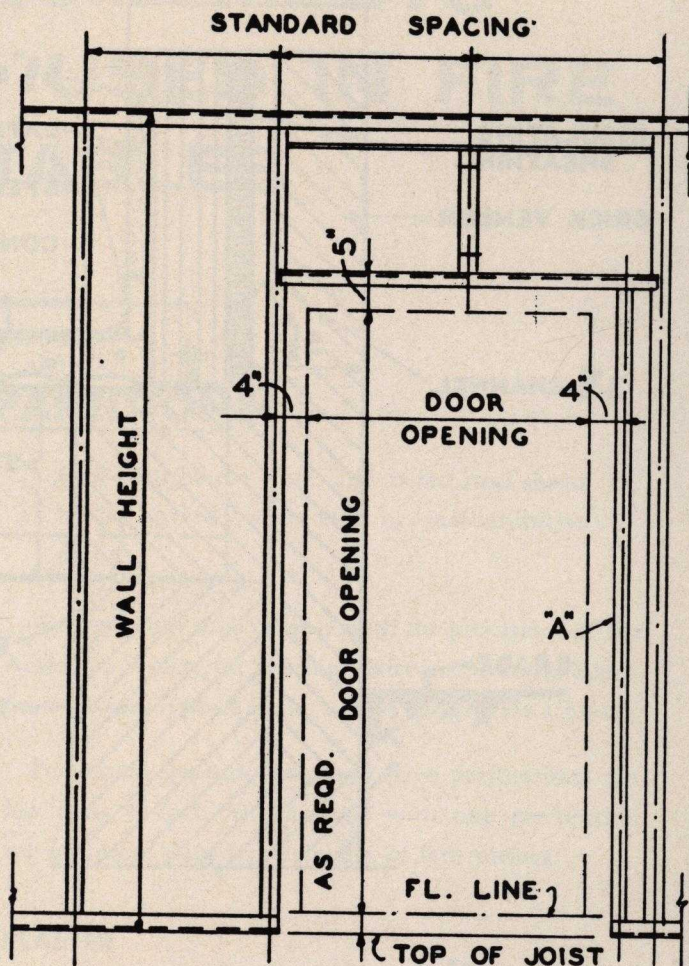


JAMB



HEAD

SHOWING ALTERNATE TRIM
DETAIL - JAMB SIMILAR



LAYOUT OF OPENING

ERECTION -

ERECT ALL STEEL
FRAMING EXCEPT STUD
MARKED 'A'. INSTALL
DOOR FRAME & SECURE
CLIPS WITH BOLTS OR
HOLTITE SCREWS.
INSTALL STUD MARKED 'A'

NOTE -

USE SIMILAR DETAIL
FOR 2 5/16" STUDS,

SCALE 3" = 1'-0"

STRAN-STEEL CORPORATION

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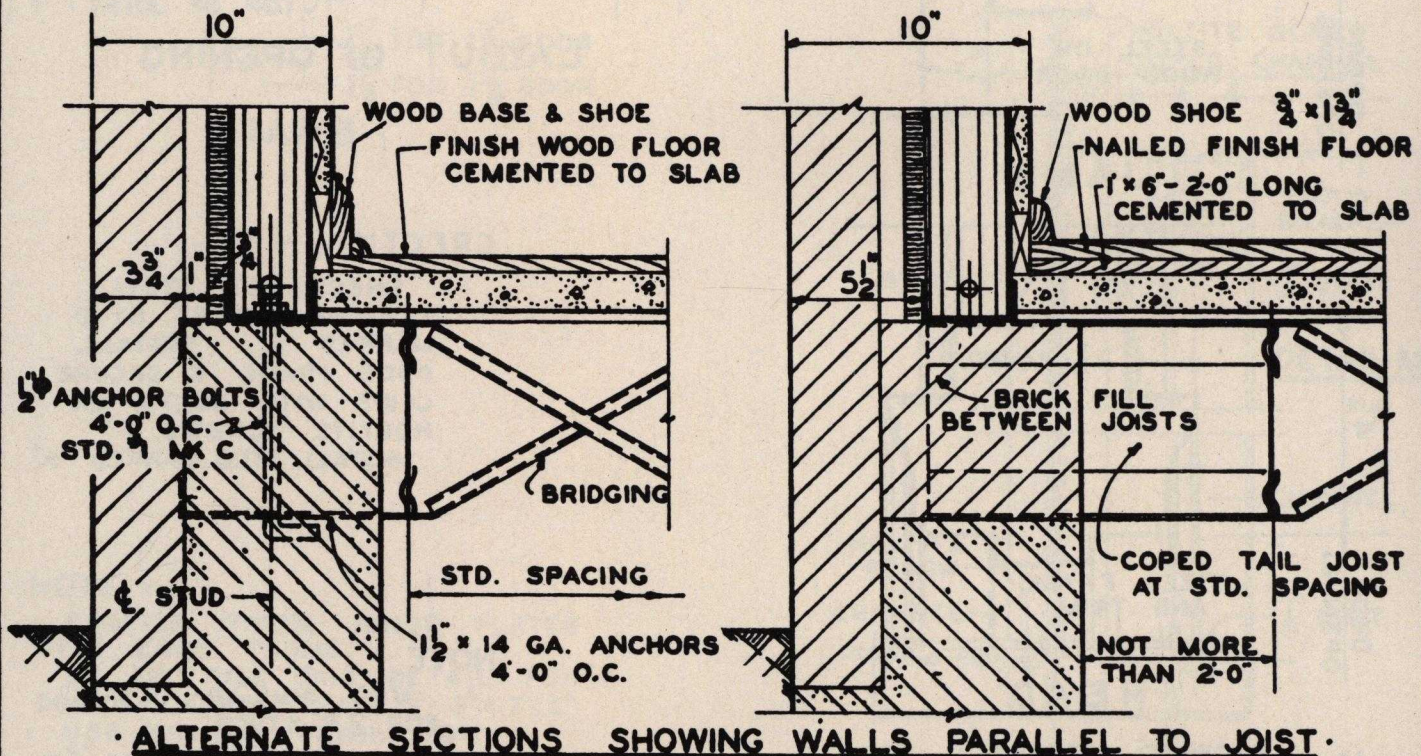
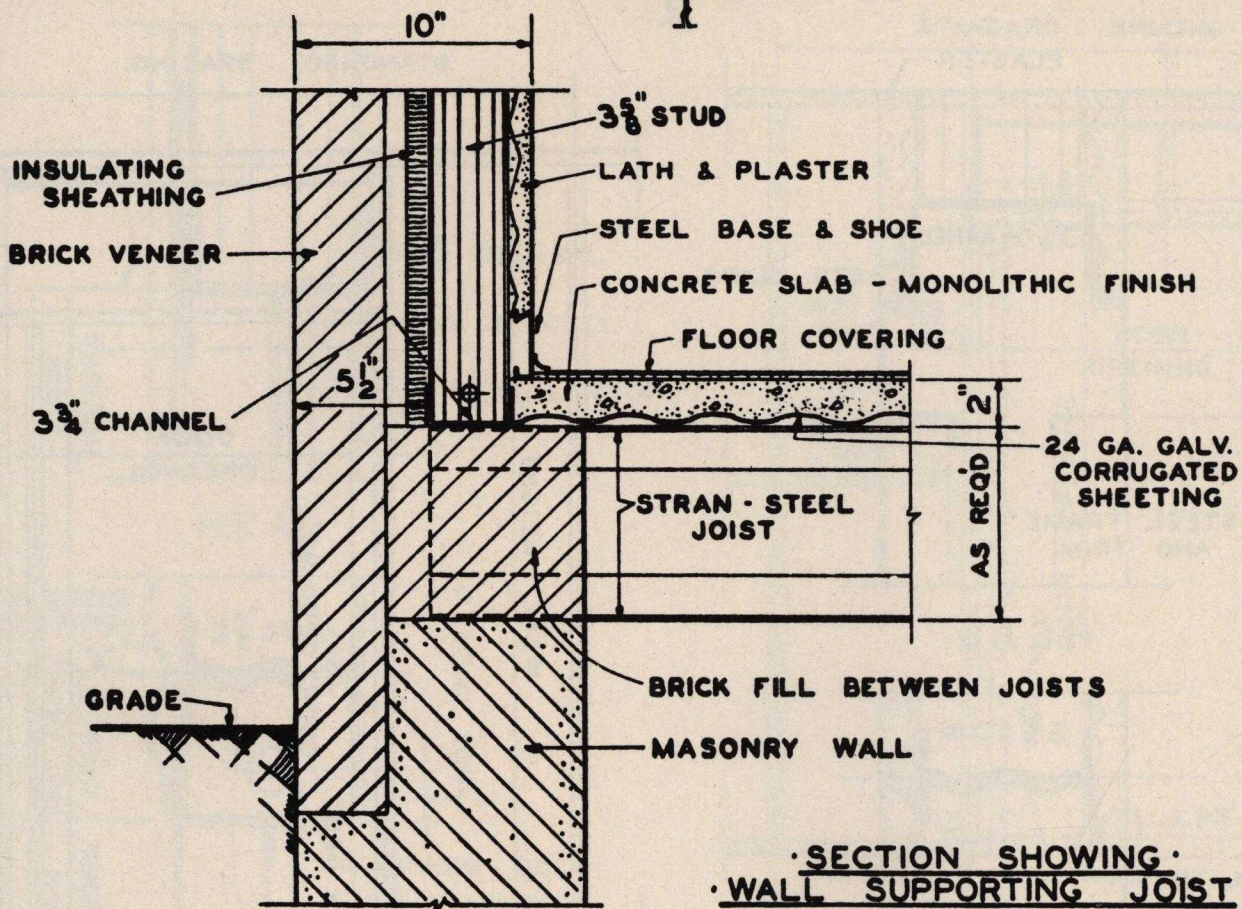
NATIONAL STEEL CORPORATION



DOOR DETAILS

INTERIOR STEEL
FRAME & TRIM

STRAN STEEL



NOTE - USE SIMILAR DETAIL FOR 2 5/8" STUDS.

SCALE 1 1/2" = 1'-0"

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FOUNDATION DETAILS

BRICK VENEER CONSTRUCTION

GENERAL REQUIREMENTS FOR MATERIALS USED IN FIRE RATING TABLES

WALLS AND PARTITIONS

Stran-Steel studs for bearing walls and bearing partitions shall be not less than $3\frac{5}{8}$ -inches in depth.

The spacing of studs will be governed by the loading, the ratings being for loads developing a stress of not more than 7,270 lb./in.² of the net area of the steel studs for bearing partitions and 5,120 lb./in.² for bearing brick-veneered walls.

Both bearing and non-bearing walls and partitions require a minimum 2-in. air space.

Partitions shall be fire stopped with non-combustible materials at every floor.

METAL OR WIRE LATH

Lath—Minimum Weight=2.5 lbs. per sq. yd.
for walls and partitions.

Lath—Minimum Weight=2.75 lbs. per sq. yd.
for ceilings.

Lath shall be cut from zinc-coated steel sheets or be covered with zinc or rust-inhibitive paint.

Gypsum Lath shall comply with the provisions of the American Society for Testing Materials Standard Specifications for Gypsum Lath (ASTM designation C37-42).

Perforated gypsum lath shall have perforations not less than $\frac{3}{4}$ -inch in diameter, with one perforation for not more than 16 sq. inches of lath surface.

PLASTER

All plaster proportions are by dry weight of materials. Plaster thickness shall be measured from the face of plaster base except that for metal or wire lath the thickness of plaster shall be measured from the back of lath.

FLOORS AND CEILINGS

The fire ratings given in the floor and ceiling fire rating table apply to the floor constructions indicated when supported on Stran-Steel joists which are not stressed beyond 18,000 lb./in. in flexure.

Stran-Steel Floor Joists shall be spaced not over 30 inches on centers.

Concrete Top Slab—The ratio of weight of Portland Cement to that of fine and coarse aggregate combined for the floor slab shall not be less than 1:6 $\frac{1}{2}$.

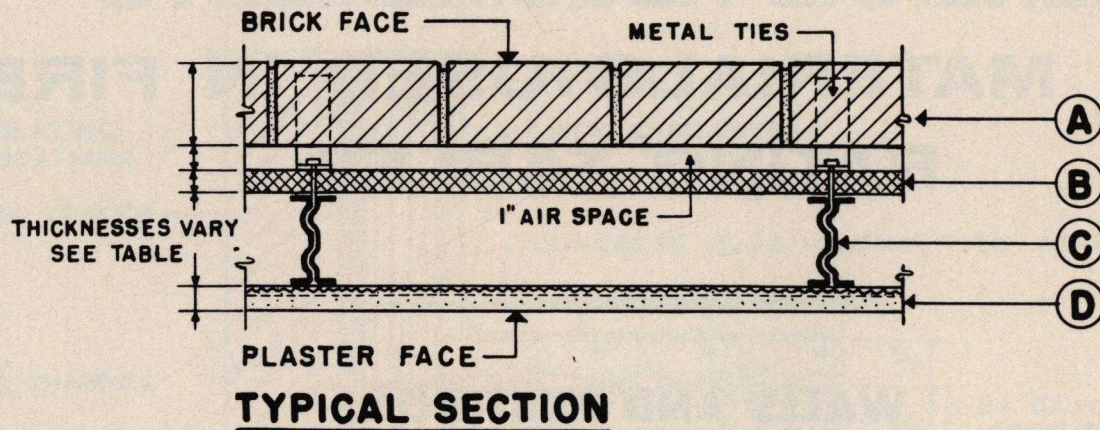
Metal Lath of approved weight serving as a form for poured top slab may be considered as reinforcement.

Plaster for ceilings shall be applied on metal lath (expanded metal, woven wire, or paper-backed wire lath) of appropriate weight for the spacing of the supports. The lath shall be tied to the supports to give the equivalent of single No. 18-gage steel-wire tied on 5-in. centers.

All plaster proportions are by dry weight.

Reference:—"Report BMS-92," U. S. Bureau of Standards.

"Fire Protection through modern building codes."—B. L. Wood

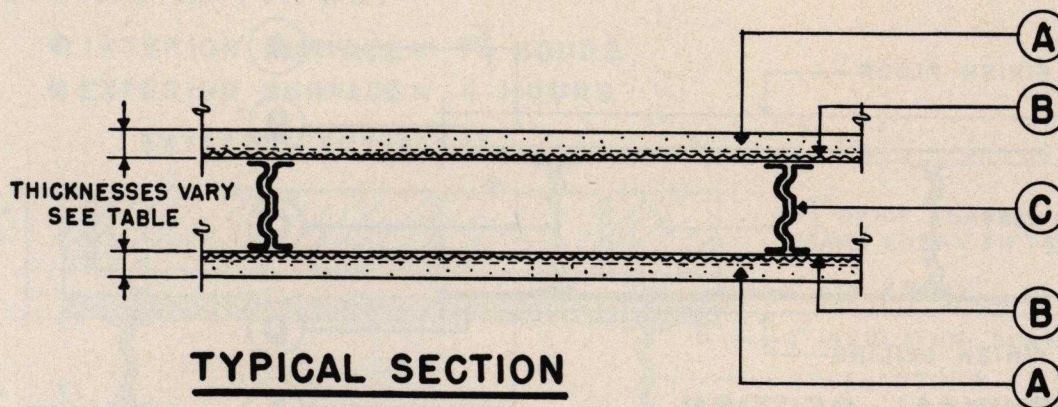


BRICK VENEERED WALLS - FIRE RATING TABLE

| TYPE NO. | M A T E R I A L S | | | | FIRE RATING | |
|----------|--|--|-------------------|---|----------------------|--------------------|
| | (A) | (B) | (C) | (D) | PLASTER FACE EXPOSED | BRICK FACE EXPOSED |
| 1. | 3/4" BRICK VENEER ATTACHED TO STEEL FRAME EVERY 5TH COURSE | 1" INSULATION BOARD LOCATED AS SHOWN. (FIRE RETARDANT) | STRAN-STEEL STUDS | 7/8" SANDED GYPSUM PLASTER (1:2 MIX) APPLIED ON METAL OR WIRE LATH. | 1 3/4 HOURS | 4 HOURS |
| 2. | 3/4" BRICK VENEER ATTACHED TO STEEL FRAME EVERY 5TH COURSE | 1" INSULATION BOARD LOCATED AS SHOWN. (FIRE RETARDANT) | STRAN-STEEL STUDS | 7/8" VERMICULITE PLASTER OR 1" SANDED GYPSUM PLASTER (1:2 MIX) APPLIED ON METAL OR WIRE LATH. | 2 HOURS | 4 HOURS |
| 3. | 3/4" BRICK VENEER ATTACHED TO STEEL FRAME EVERY 5TH COURSE | 1" INSULATING MATERIAL LOCATED ON PLASTER SIDE OF STEEL STUDS ONLY. (FIRE RETARDANT) | STRAN-STEEL STUDS | 3/4" SANDED GYPSUM PLASTER MIX { 1:2 FOR SCRATCH 1:3 FOR BROWN COAT } APPLIED ON METAL LATH | 4 HOURS | 4 HOURS |
| 4. | 3/4" BRICK VENEER ATTACHED TO STEEL FRAME EVERY 5TH COURSE | 1/2" GYPSUM SHEATHING BOARD ON BRICK SIDE OF STEEL STUDS. | STRAN-STEEL STUDS | 1/2" PERFORATED GYPSUM LATH WITH 3" WIDE STRIPS OF METAL LATH ON ALL HORIZONTAL JOINTS ON PLASTER SIDE OF STEEL STUDS. PLASTERED WITH 1/2" SANDED GYPSUM PLASTER (1:2 MIX) | 2 HOURS | 4 HOURS |

● REFERENCE: - "REPORT BMS-92", U.S. BUREAU OF STANDARDS
"FIRE PROTECTION THROUGH MODERN BUILDING CODES" - B.L. WOOD

| | | |
|---|-----------------------------|--|
| STRAN-STEEL CORPORATION Ecorse, Detroit 29, Michigan • A Unit of NATIONAL STEEL CORPORATION | FIRE RATING TABLE | |
| | BRICK VENEERED WALLS | |



PARTITIONS - FIRE RATING TABLE

| TYPE NO. | M A T E R I A L S | | | FIRE RATING (EITHER FACE) | |
|----------|--|--------------------|-------------------|------------------------------|------------------|
| | (A) | (B) | (C) | LOAD BEARING | NON-LOAD BEARING |
| 1. | 1" UNSANDED GYPSUM PLASTER | METAL OR WIRE LATH | STRAN-STEEL STUDS | 2 HOURS* | 2½ HOURS |
| 2. | 7" 8 UNSANDED GYPSUM PLASTER OR 1" SANDED GYPSUM (1:2 MIX) | METAL OR WIRE LATH | STRAN-STEEL STUDS | | 2 HOURS |
| 3. | 7" 8 SANDED GYPSUM PLASTER (1:2 MIX) | METAL OR WIRE LATH | STRAN-STEEL STUDS | | 1½ HOURS |
| 4. | 7" 8 SANDED GYPSUM PLASTER (1:2 MIX FOR SCRATCH & BROWN COATS) | METAL OR WIRE LATH | STRAN-STEEL STUDS | 1¼ HOURS | 1¼ HOURS |
| 5. | 7" 8 SANDED GYPSUM PLASTER MIX {1:2 FOR SCRATCH 1:3 FOR BROWN COAT | METAL OR WIRE LATH | STRAN-STEEL STUDS | 1 HOUR | 1 HOUR |
| 6. | 7" 8 PORTLAND CEMENT - ASBESTOS FIBER PLASTER MIX {1:2 FOR SCRATCH 1:3 FOR BROWN COAT 3 LBS. ASBESTOS FIBER PER BAG CEMENT | METAL OR WIRE LATH | STRAN-STEEL STUDS | | 1 HOUR |
| 7. | ¾" 4 UNSANDED GYPSUM PLASTER | METAL OR WIRE LATH | STRAN-STEEL STUDS | 1½ HOURS | 1½ HOURS |
| 8. | ¾" 4 SANDED GYPSUM PLASTER (1:2 MIX) | METAL OR WIRE LATH | STRAN-STEEL STUDS | 1 HOUR | 1 HOUR |

* FOR PARTITIONS LOADED NOT TO EXCEED 5,120 LB/IN² OF STUD AREA THE RATING IS 2½ HOURS.

- REFERENCE: - "REPORT BMS-92", U.S. BUREAU OF STANDARDS
"FIRE PROTECTION THROUGH MODERN BUILDING CODES"-B.L.WOOD

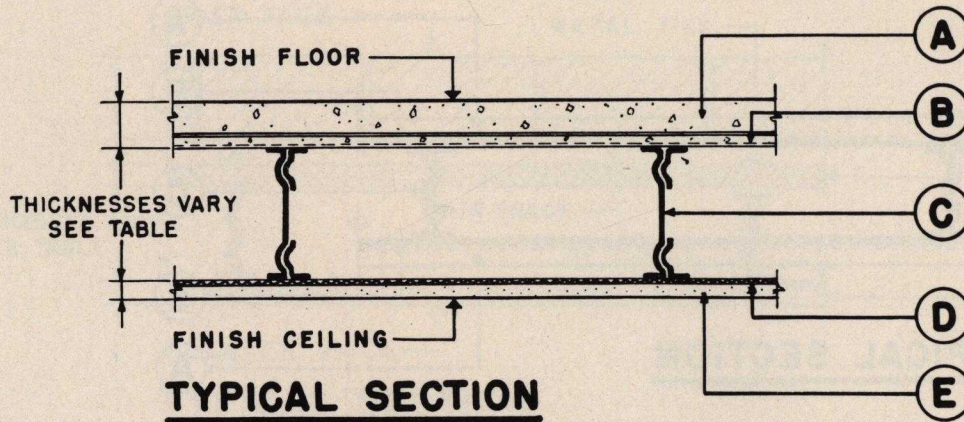
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FIRE RATING TABLE

PARTITIONS



FLOOR & CEILING FIRE RATING TABLE

| TYPE NO. | M A T E R I A L S | | | | | FIRE RATING |
|----------|-------------------------------------|--|-------------------|------------|--|-------------|
| | (A) | (B) | (C) | (D) | (E) | |
| 1. | 1" 22 TOP SLAB | METAL LATH | STRAN-STEEL JOIST | METAL LATH | 1" GYPSUM-VERMICULITE PLASTER RATIO OF WT. GYPSUM } RANGE TO VERMICULITE } 2:1 TO 3:1 | 4 HOURS |
| 2. | 2" 22 TOP SLAB | METAL LATH | STRAN-STEEL JOIST | METAL LATH | 1" UNSANDED GYPSUM PLASTER OR: 3" 4 GYPSUM-VERMICULITE PLASTER RATIO OF WT. GYPSUM } RANGE TO VERMICULITE } 2:1 TO 3:1 | 3 HOURS |
| 3. | 2" 22 TOP SLAB | METAL LATH | STRAN-STEEL JOIST | METAL LATH | 7" 8 SANDED GYPSUM PLASTER MIX { 1:2 FOR SCRATCH { 1:2 FOR BROWN COAT | 2 1/2 HOURS |
| 4. | 2" TOP SLAB | METAL LATH | STRAN-STEEL JOIST | METAL LATH | 1" UNSANDED GYPSUM PLASTER OR: 3" 4 GYPSUM-VERMICULITE PLASTER RATIO OF WT. GYPSUM } RANGE TO VERMICULITE } 2:1 TO 3:1 | 2 1/2 HOURS |
| 5. | 1" 24 TOP SLAB | METAL LATH | STRAN-STEEL JOIST | METAL LATH | 3" 4 SANDED GYPSUM PLASTER MIX { 1:2 FOR SCRATCH { 1:3 FOR BROWN COAT | 2 HOURS |
| 6. | 2" TOP SLAB | METAL LATH | STRAN-STEEL JOIST | METAL LATH | 3" 4 SANDED GYPSUM PLASTER MIX { 1:2 FOR SCRATCH { 1:3 FOR BROWN COAT OR: 3" 4 PORTLAND CEMENT & SAND PLASTER OF LIKE MIX WITH 15 LBS. OF HYDRATED LIME & 3 LBS. OF SHORT ASBESTOS FIBER PER BAG OF PORTLAND CEMENT. | 1 1/2 HOURS |
| 7. | 3" WOOD 4 SHEATHING SUB-FLOOR | T. & G. FIN. FLOOR WITH INSULATING PAPER BETWEEN | STRAN-STEEL | METAL LATH | CEILING SAME AS SHOWN IN 1 1/2 HOURS RATING ABOVE. | 1 HOUR |

● REFERENCE: - "REPORT BMS-92", U.S. BUREAU OF STANDARDS
"FIRE PROTECTION THROUGH MODERN BUILDING CODES" - B.L. WOOD

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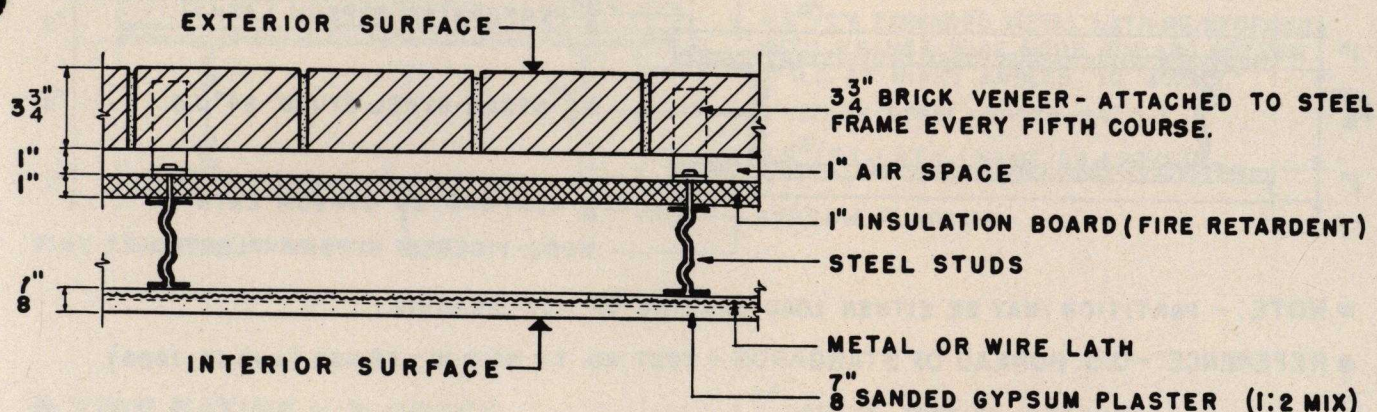
FIRE RATING TABLE

**FLOOR AND
CEILING**

● FIRE RATINGS:

● INTERIOR SURFACE = 1³/₄ HOURS

● EXTERIOR SURFACE = 4 HOURS

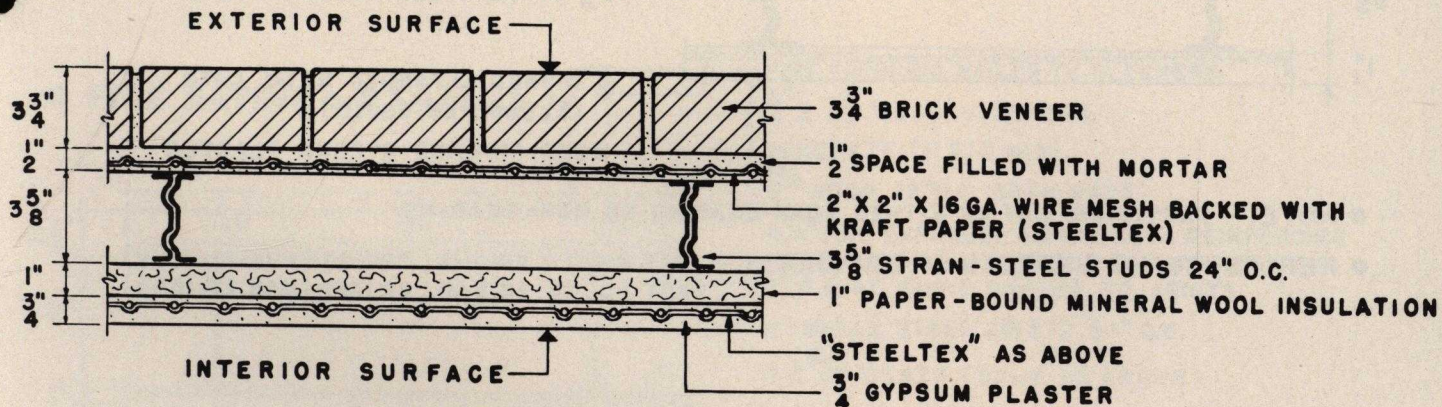


● REFERENCE: - "REPORT BMS-92", U. S. BUREAU OF STANDARDS.

● FIRE RATINGS:

● INTERIOR SURFACE = 4 HOURS

● EXTERIOR SURFACE = 6 HOURS



● REFERENCE: - U. S. BUREAU OF STANDARDS

TEST NO. B 21 (MARCH 24, 1941) - SUPPLEMENTARY TO
T.G. 3619-18; FR 1188 (AUG. 12, 1938)

● NOTE: - "STANDARD FIRE TEST" REQUIRES THAT A TEMPERATURE OF 1575° F SHALL BE REACHED IN 1/2 HOUR; 1900° F IN 22 HOURS, AND THIS TEMPERATURE MAINTAINED FOR DURATION OF TEST.

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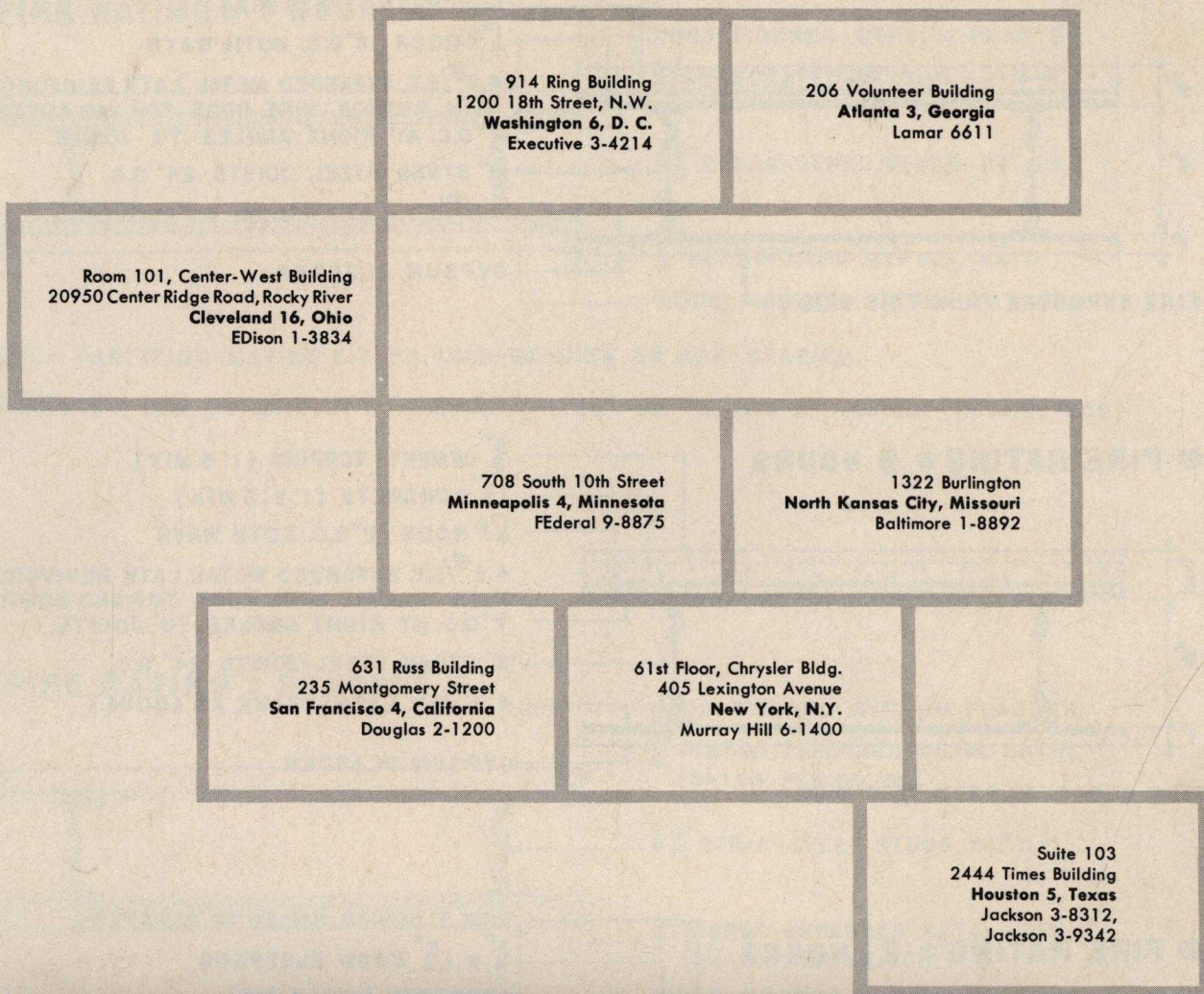
NATIONAL STEEL



CORPORATION

● FIRE RATING ●

BRICK VENEERED
WALL CONSTRUCTION



3 3/4"
CHANNEL

2 1/2"
CHANNEL

9"
JOIST

8"
JOIST

6"
JOIST

3 5/8"
STUD

2 5/16"
STUD

1 11/16"
STUD



STRAN-STEEL CORPORATION

A UNIT OF NATIONAL STEEL CORPORATION



LADUE SUPPLY INC.

CEMSTEEL BLDGS.

8870 LADUE ROAD

CLAYTON, MO. PA. 5-6490

Ecorse, Detroit 29, Michigan

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